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Fissile Material Disposition Program

MOX Irradiation, Feedstock, and Transportation

ARIES Oxide Production Program Monthly Report – April 2014

Oxide Production Integrated Program Team

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May Benavidez, David Hampton, Project Controls

Reviewed for Classification

Evelyn Kelley (Reviewed By)	154156 (Z#)	5/13/14 (Review Date)	Unclassified (Classification)
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EXECUTIVE SUMMARY

Fissile Material Disposition Program

April 2014 Monthly Report

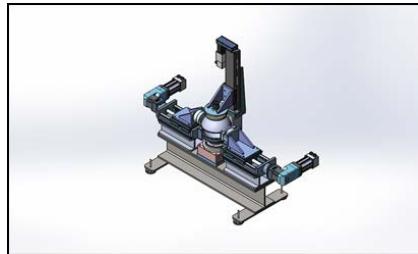
A summary of the accomplishments, milestones, financial summary, project performance and issues facing the Oxide Production Program for the end of April 2014 is presented in this Executive Summary.

Work Accomplishments

PF-4 and ARIES operations remain paused in order to resolve issues and perform an extent-of-condition review for Criticality Safety and Conduct of Operations. On April 28th, Jeff Yarbrough issued a memorandum updating status on the “pause” of PF-4 programmatic operations. He reported that 150 of the procedures that control programmatic operations in PF-4 have successfully resumed. These 150 procedures represent about ½ of the total that will enable us to meet FY14 programmatic commitments.

No formal letter of direction will be provided to LANS via the NNSA Field Office contracting officer to address the direction relative to shipments, analytical chemistry sampling and guidance for financial adjustments in FY14 and FY15. LANS will provide a revised plan based on the funding profile included in the President’s Budget Request for the remainder of FY14 and FY15 to include revised FY14 milestones and proposed FY15 milestones.

The ARIES Pit Cutter project met the NNSA milestone (Complete Design of Simple Pit Disassembly Equipment [ARIES Pit Cutter] – Due 8/15/14) by completing the fabrication design on 4/3/14, well in advance of the 8/15/14 due date. The project team has started procurement of long-lead items in preparation of the prototype fabrication and cold testing. The fabrication is scheduled to complete in FY14 and the cold testing will begin in FY14 and complete in early FY15.



ARIES Pit Cutter Mock-Up

LANL and PNNL met on April 14 to discuss the path forward for PNNL criticality support to the program. The consensus was that PNNL resources can be effectively applied to the generation of detailed CSEs to support the program independent of the current ESS strategy.

FY15 program planning is underway. The team is working on planning/drafting the work packages and developing the schedule under the assumption that operations will begin October 1, 2014. A planning schedule has been finalized and the team is meeting regularly to discuss details at the work package and WBS levels. The FY15 PMP is also in the process of being updated. The goal is to have all the drafts reviewed/approved and finalized prior to the start of the FY.

MQ personnel have completed ADPSM Management Assessment: Evaluate Quality Roles and Responsibility Agreements between ADPSM and LANL Technical Support Organizations (PFITS 2011-1943). Two findings and four opportunities for improvement were reported.

The robotic lathe controller upgrade has entered the construction phase of the project. The controller cabling IWD pre-job meeting was completed. The initial robotic lathe functional test was completed. The existing controller power supply disconnect is scheduled for early May.

The NDA Cage project team received notification on 3/28/14 to restart the NDA cage project. Since then the team have been busy with activities that include assigning a planner, getting the construction work package ready for construction and getting the USQ completed.

The electrical services installation for the new welding skid for the Inner Can Welder was completed. A gas bottle rack, used to support welding operations, will be installed in early May. The Outer Can Welder design is complete and the IWD is in development to execute construction. Installation materials have been ordered.



New Outer Can Welder

Work continues on the MD-2 preliminary design. The project engineer is performing a technical evaluation of the Project Management Plan that was submitted by the design agent in response to the LANL Request for Proposal. If all requirements have been captured, LANL procurement will develop a contract and give the design agent notice to proceed on the preliminary design. Estimated completion is scheduled for September 2014.

The design for the TA-55 Bldg. 314 warehouse was issued at 90% complete and has begun the last review process. A constructability review is scheduled for early May. The Project Manager has been working with the LANL estimating group to get the class 3 estimate for review.

The Oxide Production Cage Upgrade project has kicked-off efforts on the 30% design. Requirements documentation has been drafted. The floor space was walked-down with other project managers and stakeholders and the boundaries were agreed upon.

EXECUTIVE SUMMARY

DATA DATE: April 20, 2014

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:		AUTHORIZATION NUMBER: DOE DIRECTIVE NUMBER:	PROJECT TYPE: Expense PROJECT STAGE: FY Execution																																				
PROJECT DESCRIPTION			Los Alamos National Laboratory has the mission to produce 150 kg of Pu as Certified Oxide for use by MOX services as part of the 2MT campaign. This is currently achieved using direct metal oxide (DMO) furnaces. For FY14 additional production goals include; completing the upgrade to the robotic lathe disassembly system, completing a design and cold test for a new simple pit disassembly unit to reduce dependency on the robotic lathe, resolving DMO-3 criticality issues and completing the installation of the packaging line inner can welder.																																				
PERFORMANCE			<table> <thead> <tr> <th></th><th>Current Period (\$1,000)</th><th>Cum. To Date (\$1,000)</th><th>VARIANCE CALCULATIONS</th><th>Indices</th><th>Key</th></tr> </thead> <tbody> <tr> <td>BCWS</td><td>2,946</td><td>23,093</td><td></td><td>S.P.I. Red</td><td>S.P.I., C.P.I. >= 0.90</td></tr> <tr> <td>BCWP</td><td>2,401</td><td>17,546</td><td></td><td>C.P.I. Green</td><td>0.80 <= S.P.I., C.P.I. < 0.90</td></tr> <tr> <td>ACWP</td><td>3,028</td><td>18,574</td><td></td><td>S.V. % -24.0</td><td>S.P.I., C.P.I. < 0.80</td></tr> <tr> <td>S.V.</td><td>-545</td><td>-5,547</td><td></td><td>C.V. % -5.9</td><td></td></tr> <tr> <td>C.V.</td><td>-627</td><td>-1,028</td><td></td><td></td><td></td></tr> </tbody> </table>		Current Period (\$1,000)	Cum. To Date (\$1,000)	VARIANCE CALCULATIONS	Indices	Key	BCWS	2,946	23,093		S.P.I. Red	S.P.I., C.P.I. >= 0.90	BCWP	2,401	17,546		C.P.I. Green	0.80 <= S.P.I., C.P.I. < 0.90	ACWP	3,028	18,574		S.V. % -24.0	S.P.I., C.P.I. < 0.80	S.V.	-545	-5,547		C.V. % -5.9		C.V.	-627	-1,028			
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S.V.	-545	-5,547		C.V. % -5.9																																			
C.V.	-627	-1,028																																					
VARIANCE ANALYSIS	The program is behind schedule and underrun. The schedule is behind primarily due to delays in Resumption and Conveyor Control System Refurbishment. The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources.																																						
CORRECTIVE ACTION	Delays in resumption have resulted in renegotiation of 150 kg certified oxide accepted by MOX Services to 50 kg. Some of the overrun will recover when operations are resumed.																																						
TPC FINANCIAL SUMMARY (\$1,000)	Prior FY	FY '14	FY '15	FY '16	FY '17	Future	Total	%	OPC (Expense)	BAC	CNTGY	TPC	EAC																										
	Funding (BA)	0	50,349	0	0	0	50,349	100		43,495	6,853	50,349	37,109																										
	BCWS	0	43,495	0	0	0	43,495	53	TEC (Capital)	0	0	0	0																										
	BCWP	0	17,546	0	0	0	17,546	40		43,495	6,853	50,349	37,109																										
	ACWP	0	18,574	0	0	0	18,574	43																															
	Total Obligations	0	19,065	0	0	0	19,065	44																															
LANL KEY PERSONNEL	Program Director: Mark Dinehart Project Controls: David Hampton, May Benavidez Technical Project Manager: Steve McKee Program Management: Evelyn Kelley			DOE KEY PERSONNEL	Federal Program Manager, Office Of Fissile Materials Disposition (NA-26): Margaret Schwenker Los Alamos Field Office, Assistant Manager for National Security Missions, George Rael Los Alamos Field Office, NA-00-LA Program Liaison, Alex Day																																		
ACCOMPLISHMENTS FOR PERIOD	<ul style="list-style-type: none"> -FY15 Program planning (WPs, Schedule, PMP) is underway. -ARIES Pit Cutter met the NNSA Milestone on 4/3/14 (fab. Design 100%). -LANL & PNNL met to discuss path forward for PNNL criticality support. -The team continues work on the revised plan for FY14/FY15 activities. -MQ personnel completed the ADPSM Management Assessment. -The Program's projects are all moving forward, lots of activities completed. 			ACTIVE CONCERNES	<ul style="list-style-type: none"> -\$25M FY15 confirmed budget has team realigning FY14 activities to increase potential carryover \$\$. The Directorate for Nuclear and High Hazard Operations submitted an Evaluation of the Safety of the Situation (ESS) to NNSA to address the "Potential for Criticality in a Glovebox due to Fire." The ESS is currently being evaluated by NNSA. The lack of certified Ta-55 criticality resources remain a concern. 																																		
DOE PROJECT AUTHORIZATION LOG	Authorization Initial Auth		Date	Capital	Expense	Work Scope Initial Auth																																	
				0	50,348,586																																		

EXECUTIVE SUMMARY

DATA DATE: April 20, 2014

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:		CONTINGENCY	Contingency - \$6,853,461									
MILESTONE STATUS	Milestone	Baseline Sched.	Act./Fcst. Sched.	Var. (Weeks)								
	Resolve Criticality Safety Concerns with DMO-3 Oxide Conversion Unit	March 28, 2014	February 27, 2014 A	4								
	Complete Design of Simple Pit Disassembly Equipment	August 15, 2014	April 03, 2014 A	19								
	Complete the Installation of the Packaging Line Inner Can Welder	August 29, 2014	August 29, 2014 F	0								
	Complete 3 Ready-to-Ship Submittals	September 15, 2014	January 05, 2015 F	-16								
	50 kg Certified Oxide Accepted by MOX Services	September 26, 2014	January 06, 2015 F	-15								
BAR LOG (LAST 5)	BCP LOG (LAST 5)			BCR PSM-14-057 Correction of BCR PSM-14-032 (\$186K) BCR PSM-14-068 Revised Plan for Muffle Furnace (-\$642K) BCR PSM-14-069 Revised Plan for Process Qualif. (-\$30K) BCR PSM-14-071 NDA Cage Installation (\$0) BCR PSM-14-056 MD-2 Preliminary Design (-\$201K)								
POTENTIAL FUTURE COST, SCHED., & TECHNICAL IMPACTS/CONCERNS												
TOTAL PROJECT COST (TPC)												
Funding (BA)	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349
BCWS	2,169	5,639	9,091	12,947	16,211	20,147	23,093	27,754	31,340	35,133	39,518	43,495
BCWP	2,493	4,900	7,184	10,250	12,668	15,145	17,546					
ACWP	2,014	3,883	6,544	9,629	12,511	15,546	18,574					
Total Obligations	2,659	4,698	7,380	10,350	13,154	16,156	19,065					
		12 May 2014				5/13/14.						
Technical Project Manager: Steven D. McKee		DATE	Program Director: Mark Dinehart		DATE							

1.0 Introduction

Los Alamos National Laboratory (LANL), under LANS, LLC, has the mission to produce plutonium oxide certified for use in Mixed-Oxide (MOX) fuels production and is currently using the Advanced Recovery and Integrated Extraction System (ARIES) for operations. This material is obtained from stockpile-return units identified by NA-26 for disposition in accordance with the Plutonium Management and Disposition Agreement.

This monthly report provides a status on the key activities associated with the Program for the month ending April 2014. Status is provided on staffing, accomplishments, milestones, financials, trends, activity status and overall concerns and challenges.

2.0 Staffing

FY14	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
Planned	53	68	74	75	76	76	78	79	75	74	72	64
Actual	52	62	62	66	72	75	66					

The reduction in staffing for April was primarily due to vacations during Spring Break for Los Alamos School District.

Table 1: Planned Versus Actual Staffing Costs (FTEs)

Delays in PF-4 resumption, equipment installation and engineering efforts are keeping the staffing level slightly less than planned.

3.0 Accomplishments

PF4 and ARIES operations remain paused in order to resolve issues and perform an extent-of-condition review for Criticality Safety and Conduct of Operations. On April 28th, Jeff Yarbrough issued a memorandum updating status on the “pause” of PF-4 programmatic operations. He reported that 150 of the procedures that control programmatic operations in PF-4 have successfully resumed. These 150 procedures represent about $\frac{1}{2}$ of the total that will enable us to meet FY14 programmatic commitments. Jeff further identified expectations for the development and use of procedures as follows:

- Procedures are written for the operators, with their participation during the development process,
- All technical procedures are to be followed as written, without exception,
- When the RLM identified or is made aware of the need for a “minor” procedure revision, the RLM (or designate) will call the Resumption War Room phone for instruction on using the streamlined “Immediate Change Procedure.”

No formal letter of direction will be provided to LANS via the NNSA Field Office contracting officer to address the direction relative to shipments, analytical chemistry sampling and guidance for financial adjustments in FY14 and FY15. LANS will provide a revised plan based on the funding profile included in the President’s Budget Request for the remainder of FY14 and FY15 to include revised FY14 milestones and proposed FY15 milestones.

The ARIES Pit Cutter project met the NNSA milestone (Complete Design of Simple Pit Disassembly Equipment [ARIES Pit Cutter] – Due 8/15/14) by completing the fabrication design on 4/3/14, well in advance of the 8/15/14 due date. The project team has started procurement of long-lead items in preparation of the prototype fabrication and cold testing. The fabrication is scheduled to complete in FY14 and the cold testing will begin in FY14 and complete in early FY15.



ARIES Pit Cutter: Fabrication of Tool Base Weldment

LANL and PNNL met on April 14 to discuss the path forward for PNNL criticality support to the program. The consensus was that PNNL resources can be effectively applied to the generation of detailed CSEs to support the program independent of the current ESS strategy. Program Managers from LANL and PNNL were tasked with developing a revised statement of work for the remainder of the FY14 and FY15 to include qualification of PNNL criticality resources to the LANL program, CSEs for all unit operations, annual walk down support, and program implementation assistance/reviews. Guidance from NA-26 is that all costs incurred after the initial allocation is expended need to come from the current or planned LANL funding allocation.

MQ personnel have completed ADPSM Management Assessment: Evaluate Quality Roles and Responsibility Agreements between ADPSM and LANL Technical Support Organizations (PFITS 2011-1943). Two findings and four opportunities for improvement were reported.

The robotic lathe controller upgrade has entered the construction phase of the project. The controller cabling IWD pre-job meeting was completed. The initial robotic lathe functional test was completed. The existing controller power supply disconnect is scheduled for early May.

The NDA Cage project team received notification on 3/28/14 to restart the NDA cage project. Since then the team have been busy with activities that include assigning a planner, getting the construction work package ready for construction and getting the USQ completed. The iron workers have picked up the welder, weld wire and gas bottles. The first week of May it is expected that the iron workers will introduce tools and materials into PF-4. The superintendent is scheduling the GPR and organizing the carpenters to setting up the scaffolding. The pipe fitters are making preparations to move the sprinkler head in early May.

The electrical services installation for the new welding skid for the Inner Can Welder was completed. A gas bottle rack, used to support welding operations, will be installed in early May. The Outer Can Welder design is complete and the IWD is in development to execute construction. Installation materials have been ordered. All installations are on schedule to complete in FY14.

Work continues on the MD-2 preliminary design. The project engineer is performing a technical evaluation of the Project Management Plan that was submitted by the design agent in response to the LANL Request for Proposal. If all requirements have been captured, LANL procurement will develop a contract and give the design agent notice to proceed on the preliminary design. Estimated completion is scheduled for September 2014.

The design for the TA-55 Bldg. 314 warehouse was issued at 90% complete and has begun the last review process. A constructability review is scheduled for early May. The Project Manager has been working with the LANL estimating group to get the class 3 estimate for review.

The Oxide Production Cage Upgrade project has kicked-off efforts on the 30% design. Requirements documentation has been drafted. The floor space was walked-down with other project managers and stakeholders and the boundaries were agreed upon.

4.0 Milestones Status

4.1 NNSA Directed FY14 Milestones

The Oxide Production Program FY14 NNSA Milestones are described in the table below and includes status and notations as applicable.

Status	Due	Description	Notes
1	03/30/14	Resolve criticality safety concerns with the DMO-3 oxide conversion unit	PNNL analysis is complete. A path forward has been agreed upon. Milestone is complete.
2	09/01/14	Complete the installation of the packaging line inner can welder	On schedule.
3	08/15/14	Complete design of Simple Pit Disassembly Equipment (ARIES Pit Cutter)	Final fabrication design delivered 4/3/14. Milestone complete.
4	09/30/14	50 Kg certified oxide accepted by MOX Services	Developing a recovery plan to meet revised milestone. Minimal criticality safety resources required.
5	09/15/14	Complete 3 Ready-to-Ship submittals	1 st Ready-to-Ship is complete, 2 nd & 3 rd are pending weld report & MOX Services approval.

Table 2: NNSA Directed Milestone Summary

 Satisfactory  Caution  Alert  Complete

4.2 Near Term Milestones

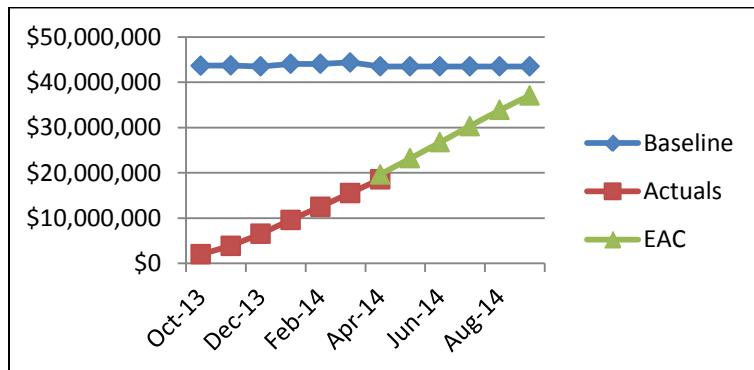
Milestone	Target Date	Forecast or Actual Date
Certification of Blend Lot 38-M	06-Mar-2014	22-Apr-2014 F*
Prepare Samples and Ship to SRS (Blend Lot #s 51-52)	03-Jun-2013	18-Apr-2014 F*
NDA Cage Installation Complete	17-Mar-2014	29-Aug-2014 F
MD-2 Shipping/Receiving - Preliminary Design Complete	19-Mar-2014	30-Sep-2014 F
Prepare Samples and Ship to SRS (Blend Lot #s 53-54)	22-Jul-2013	18-Apr-2014 F*
Installation of Packaging Line Can Opener Complete	08-Jan-2014	08-Jan-2014 A
Construction Complete for TA-55, Building 314 Warehouse Upgrade Project (Slab/Cage/Racks)	30-Sep-2014	30-Sep-2014 F
Installation of the Robotic Lathe Controller Upgrade Complete	28-Oct-2014	28-Oct-2014 F

Note: * = Currently revising forecast dates for samples to ship and BL 38M certification.

Table 3: Near Term Milestone Summary

5.0 Financial Overview

5.1 Financial Summary



Baseline	March Spend Status	EAC
\$43,495,125	\$18,574,217	\$37,108,584

The Oxide Production Program is currently projecting an estimate at completion of \$37.1M.

5.2 Project Performance and Earned Value Management

The Oxide Production program cumulative cost variance is -\$1,028K resulting in a CPI of 0.94 with the total spent at \$18,574K. The estimate at completion is \$37.1M. The cumulative schedule variance is -\$5,546K resulting in an SPI of 0.76. \$17,546K of work was accomplished against \$23,092K planned.

The Oxide Production program for April month end is behind schedule and overrun.

The schedule is behind primarily due to delays in resumption of PF-4 operations and Conveyor Control System Refurbishment.

The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources. Delays in resumption have resulted in renegotiation of 150 kg PuO₂ certified and accepted by MOX Services to 50 kg of PuO₂. Some of the overrun will recover when operations are resumed.

5.3 Variance Analysis

Functional area cumulative YTD variance is analyzed in the table below:

Function	Schedule Variance	Cost Variance	Analysis
Operations	(\$4,422) 0.54 SPI	(\$2,678) 0.66 CPI	Operational work packages are behind schedule and overrun. The schedule is behind primarily due to delays in resuming operations in PF-4. The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources.
Engineering	(\$590) 0.82 SPI	\$1,065 1.65 CPI	Engineering is behind schedule and underrun. The schedule is behind primarily due to delays in the Conveyor Control System Refurbishment activities. These delays are not expected to impact completion of this effort. Spare Parts is showing an underrun due to difficulty in forecasting when the purchases will be executed during the fiscal year. It is forecasted and is taking earned value as level-of-effort. This variance will be eliminated when the purchases are executed. Analytical Chemistry is under running due to the PF-4 operational pause.
Program Management	(\$432) .94 SPI	(\$83) .99 CPI	Program Management is slightly behind schedule and underrun. The schedule is behind primarily due to delays in PF-4 resumption. These delays are impacting the QA work package for activities which rely on Operations. The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources in Quality Assurance.
Projects	(\$101) .97 SPI	\$668 1.30 CPI	The negative schedule variance is primarily due to minor delays on the Pit Cutter effort. These delays are not expected to impact completion of this effort. The underrun is primarily due to late contractor billings for work performed on the Lathe and Pit Cutter. This underrun will be reduced as contractor invoices are received and paid.

Table 4: Variance Analysis

6.0 Trends and Change Control

The current Trend Register, Appendix G, is attached to this report.

The following trends were resolved under variance management and baseline change requests:

- MD-2 Preliminary Design
- Revised Plan for Muffle Furnace
- Revised Plan for Process Qualification
- Delay of the NDA cage installation due to resumption priorities

The following trends are pending resolution as of April 2014:

- Procure, install and document DMO-2 limited volume circulating chilled water system
- Detail plan the building 314 warehouse and add fiber optic network capability
- Remove muffle furnace milestone
- Legacy Management
- MQC Quality Improvement Plan
- Muffle furnace unknowns
- Resumption activities will require a change to the sample dates
- SAVY-4000 Containers

7.0 Status

The ARIES project team is actively working with ADPSM/PADWP on a revised path forward to move forward with the analytical chemistry samples that need to be shipped to SRNS and PNNL. The samples are critical to meeting the revised FY14 milestone of 50 kg certified oxide. Existing authorizations allowed the movement of samples only in FMOs 520g or less. The samples must be moved through FMOs posted at 4500g. The new authorization letter is being written based on new guidance and will be submitted for signature to ADPSM and PADWP.

Blend Lot #'s 51 and 52 continue to fall further and further behind. For Blend Lot #51, MQ needs to generate the final CoA and CoC for project review and approval before the book can be submitted to QPA-PQ. The same is true for Blend Lot #52, with the additional requirement that the prompt gamma spectrum for 2 of the 3 3013 containers needs to be rerun in order to complete the PCD data sheets. This has not happened because the materials have not been moved due to the operational pause in PF-4. Completion of the CoA/CoC by the projected 3/18 data has not happened, and these intermediate steps are tracked as incomplete.

Blend Lot #'s 53 and 54 still require LANL shipment of analytical chemistry samples to SRNL in order to complete the data required to certify the material. A memo authorizing the removal of these samples from the glovebox line and transport to shipping and receiving has undergone numerous revisions and remains incomplete and unapproved. The continued delays are impacting subsequent work that needs to be performed on the analytical chemistry, both by LANL and SRNL. For SRNL, the ability to receive the materials for processing will shortly impact several equipment upgrades that they have planned for later this year.

The Commercial Grade Dedication process forms for the analysis of the 2 samples by PNNL (Blend Lot #40 and repeat Blend Lot #2) have been submitted and as of the end of April have not received any response from the required LANL parties. Blend Book #'s 1 and 4 are in the error rework phase after the initial QPA-PQ review. Blend Book #'s 17 and 30 have been reviewed and approved by QPA-PQ. QPA-PQ is currently reviewing Blend Book #4. These books are part of the Ready-to-Ship work currently being performed in the absence of shipping.

8.0 Challenges

The FY15 budget of \$25M allocation has required immediate attention and planning for maximum carryover to FY15. Realigning FY14 activities and developing a revised work plan is underway.

On March 18, a nuclear and high hazard operations notification was issued on new information for the fire suppression criticality safety in PF4. The new information evaluation determined a potential inadequate safety analysis for TA-55. A Justification for Continued Operations is under development to allow resumption activities to continue. On April 14th the Directorate for Nuclear and High Hazard Operations submitted an Evaluation of the Safety of the Situation (ESS) to NNSA to address the “Potential for Criticality in a Glovebox due to Fire.” The ESS is currently being evaluated by NNSA. When the ESS is approved it will define specific compensatory measures and actions that can be taken to eliminate criticality concerns.

Criticality resource issues remain a challenge but the team continues to work with LANL (TA-55) criticality personnel and partnering resources from PNNL to resolve these concerns and move forward.

Appendices

Appendix A: Production Schedule

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APPENDIX A:

Production Schedule

APPENDIX A – PRODUCTION SCHEDULE – APRIL 2014

BLEND LOTS 51-62 FY2014 OXIDE PRODUCTION*																				
Oxide Production		Oct*	Nov	Dec	Jan*	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Year to Date	Q1	Q2	Q3	Q4	Total for Year	Status
Converted (kg Pu)	Planned	0	0	0	15	30	30	15	30	30	30	15	15	210	0	75	75	60	210	
	Actual	70.7	0	0	0	0	0	0	0	0	0	0	0	70.7	70.7	0	0	0	70.7	
Blended (kg Pu)	Planned	0	0	0	15	30	30	30	15	35	30	30	15	230	0	75	80	75	230	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Samples Shipped**	Planned	0	0	0	60	0	0	0	60	60	60	0	0	240	0	60	120	60	240	
	Actual	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Packaged (kg Pu)	Planned	0	0	0	0	12.7	37.9	25.4	25.4	25.4	25.4	12.7	25.4	190.3	0	50.6	76.2	63.5	190.3	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Analyzed*** (kg Pu)	Planned	0	0	0	0	0	50.8	0	50.8	0	50.8	0	50.8	203.2	0	50.8	50.8	101.6	203.2	
	Actual	0	0	25.2	0	0	0	0	0	0	0	0	0	25.2	25.2	0	0	0	25.2	
Certified**** (kg Pu)	Planned	0	0	0	0	25.2	0	25.2	0	0	50.8	0	50.8	152	0	25.2	25.2	101.6	152	
	Actual	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

NOTES:

* Includes FY13 material in the pipeline and assume 1/8/14 start date. There is a high likelihood that the material in the pipeline will have to be rerun through DMO.

** FY14 has all samples shipped to SRNL

*** FY14 has all AC performed by SRNL except 10% nitrogen sampling

**** Letter of acceptance by MOX Services denotes “certified”

 Samples analyzed in December denotes TGA completion for Blend Lot #s 51 & 52

 Denotes the data for the April 2014 report

 Comparison of YTD planned versus actuals



APPENDIX B:

Certification & Ready-to-Ship Schedule

APPENDIX B – CERTIFICATION AND READY-TO-SHIP SCHEDULE – APRIL 2014

BLEND LOT	kg Pu (theoretical)		kg Pu (actual)	status	AC Report Complete	CoA prepared	CoC prepared	QPA-PQ review and approval	MOX Services approval	LASO review (if required)	status
38-M	12.7					3/18/2014	3/18/2014	4/11/2014	4/22/2014	n/a	MQ needs to generate CoA
40	12.7					7/24/2014	7/24/2014	8/14/2014	9/12/2014	n/a	requires sample shipment to PNNL
51	12.7					3/18/2014	3/18/2014	4/11/2014	4/22/2014	n/a	MQ needs to generate CoA
52	12.7					3/18/2014	3/18/2014	4/11/2014	4/22/2014	n/a	redo prompt gamma for 2 cans; MQ needs to generate CoA
53	12.7				7/14/2014	7/24/2014	7/24/2014	8/14/2014	9/12/2014	n/a	requires sample shipment to SRNL
54	12.7				7/14/2014	7/24/2014	7/24/2014	8/14/2014	9/12/2014	n/a	requires sample shipment to SRNL
total	76.2	76.2	50.8								
RTS #1	1,2,4,17,30,31					7/24/2014	7/24/2014	8/14/2014	9/12/2014	n/a	MQ/QPA-PQ review cycle
RTS #2	32-37										need to process RTS
RTS #3	39,41-44,38-M									n/a	see 38-M details; need for SRS weld report for 41-44

Notes:

- Activity complete
- Minimum that can be certified this FY with paperwork pushed through. This amount is 76.2 kg theoretical
- Minimum that can be certified this FY without much effort. This amount is 50.8 kg theoretical.
- Activity > 10 days behind

Not Applicable (n/a) - denotes that NA-00-LA will no longer review books, except as part of any quality assessment, audit, or spot check at their discretion.



APPENDIX C:

Cost Performance Report

APPENDIX C - COST PERFORMANCE REPORT

COST PERFORMANCE REPORT - FORMAT 2 FY14 Oxide Production													COST IN \$ x1,000			PAGE 1 OF 2		
IWBS LVL 7 AND DESCRIPTION (1)			CURRENT PERIOD (04/20/2014)					CUMULATIVE TO DATE							AT COMPLETION			
			BUDGETED COST		VARIANCE			BUDGETED COST		ACTUAL COST WORK PERFORMED (9)		VARIANCE		INDEX		BUDGETED (14)	ESTIMATED (15)	VARIANCE (16)
			WORK SCHEDULED (2)	WORK PERFORMED (3)	ACTUAL COST WORK PERFORMED (4)	SCHEDULED (5)	COST (6)	WORK SCHEDULED (7)	WORK PERFORMED (8)	SCHEDULED (10)	COST (11)	SCHEDULED (12)	COST (13)					
IWBS LVL 6: Operations																		
D10201D4030101	Pit Disassembly	123	22	34	-101	-12	457	78	585	-379	-507	0.17	0.13	975	1,124	-149		
D10201D4030102	Material Shipping and Receiving	91	-58	109	-150	-168	758	119	572	-639	-453	0.16	0.21	1,271	1,136	135		
D10201D4030103	Pu Conversion	271	-6	143	-277	-150	1,913	746	1,278	-1,167	-531	0.39	0.58	3,646	3,102	543		
D10201D4030104	Packaging	306	149	236	-156	-87	1,406	966	1,809	-439	-843	0.69	0.53	2,917	2,561	356		
D10201D4030105	Nondestructive Assay	37	3	25	-33	-21	128	23	118	-104	-94	0.19	0.20	301	291	10		
D10201D4030106	Operations Management	86	62	33	-24	28	377	311	266	-65	45	0.83	1.17	824	647	176		
D10201D4030107	Pu Characterization	93	7	72	-85	-65	365	312	704	-53	-392	0.85	0.44	1,152	1,470	-317		
D10201D4030108	Preventive Equipment Maintenance	46	46	41	-0	5	299	298	332	-0	-33	1.00	0.90	560	599	-39		
D10201D4030109	Production Planning and Control	172	96	122	-76	-25	1,113	619	696	-493	-77	0.56	0.89	2,082	1,641	441		
D10201D4030111	2nd Mill and Blend Shielding Installation	0	0	3	0	-3	37	37	73	0	-35	1.00	0.51	37	73	-35		
D10201D4030112	PF-4 Resumption	99	6	322	-93	-316	2,802	1,722	1,478	-1,079	244	0.61	1.17	3,369	1,897	1,472		
IWBS LVL 6: Operations		1,327	328	1,145	-999	-817	9,659	5,237	7,916	-4,422	-2,678	0.54	0.66	17,140	14,546	2,593		
IWBS LVL 6: Engineering																		
D10201D4030201	Process Equipment Engineering Support	88	139	99	51	39	1,085	748	604	-337	144	0.69	1.24	1,613	1,115	497		
D10201D4030202	Analytical Chemistry	113	45	43	-67	2	717	516	321	-200	195	0.72	1.61	1,394	931	463		
D10201D4030203	Process Qualification	14	-38	28	-52	-66	86	33	158	-52	-125	0.39	0.21	127	231	-104		
D10201D4030204	Warehousing/Procurement/Storage	35	70	30	35	40	229	229	195	0	34	1.00	1.18	427	393	34		
D10201D4030205	Spare Parts	199	323	104	124	218	1,176	1,176	359	0	816	1.00	3.27	2,293	903	1,390		
IWBS LVL 6: Engineering		450	541	306	90	234	3,294	2,704	1,638	-590	1,065	0.82	1.65	5,856	3,575	2,281		
IWBS LVL 6: Program Management																		
D10201D4030301	Program Management	235	235	129	0	106	1,624	1,540	922	-83	618	0.95	1.67	2,944	1,969	974		
D10201D4030302	TA-55 Infrastructure	460	460	428	0	31	2,990	2,990	2,939	0	50	1.00	1.02	5,566	5,516	50		
D10201D4030303	TA-54 Waste Management	0	0	0	0	0	0	0	31	0	-31	0.00	0.00	150	481	-331		
D10201D4030304	Quality Assurance Support	247	49	394	-198	-345	1,254	947	1,716	-307	-769	0.75	0.55	3,037	3,496	-459		
D10201D4030305	Independent Product Certification	48	0	24	-48	-24	206	191	148	-14	43	0.93	1.29	506	360	146		
D10201D4030306	Records Management/Document	49	49	50	0	-0	322	322	367	0	-44	1.00	0.88	600	645	-44		
D10201D4030307	Alternative Studies	137	116	103	-20	13	711	684	634	-27	49	0.96	1.08	1,396	1,212	184		
IWBS LVL 6: Program Management		1,179	911	1,131	-267	-219	7,110	6,677	6,760	-432	-83	0.94	0.99	14,203	13,682	520		

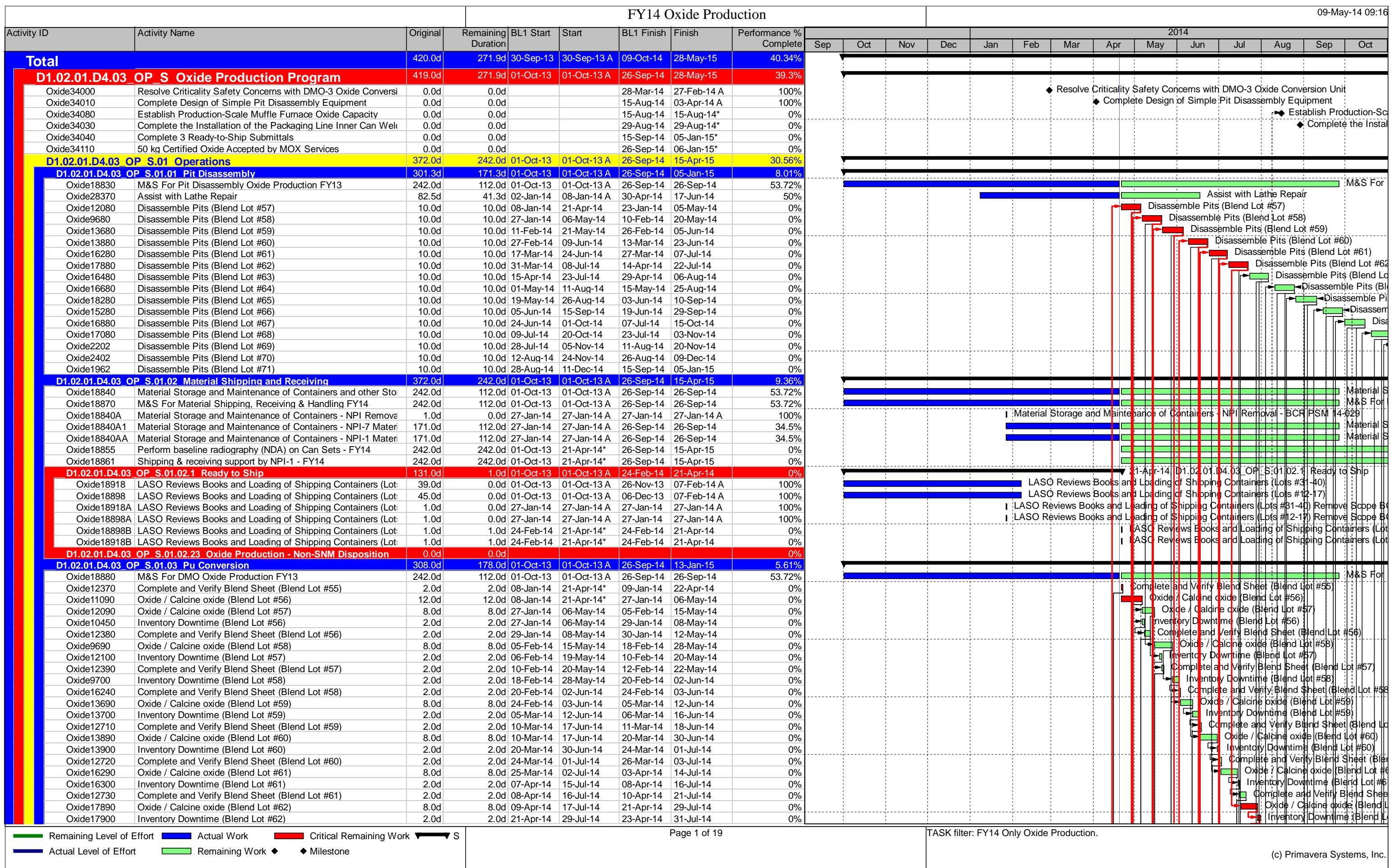
COST PERFORMANCE REPORT - FORMAT 2 FY14 Oxide Production													COST IN \$ x1,000		PAGE 2 OF 2	
IWBS LVL 7 AND DESCRIPTION (1)		CURRENT PERIOD (04/20/2014)					CUMULATIVE TO DATE							AT COMPLETION		
		BUDGETED COST		ACTUAL COST WORK PERFORMED (4)	VARIANCE		BUDGETED COST		ACTUAL COST WORK PERFORMED (9)	VARIANCE		INDEX		BUDGETED (14)	ESTIMATED (15)	VARIANCE (16)
		WORK SCHEDULED (2)	WORK PERFORMED (3)		SCHEDULED (5)	COST (6)	WORK SCHEDULED (7)	WORK PERFORMED (8)		SCHEDULED (10)	COST (11)	SCHEDULED (12)	COST (13)			
IWBS LVL 6: Projects																
D10201D4030401	Lathe Controller Upgrade Installation	71	85	78	14	7	886	885	557	-1	327	1.00	1.59	1,425	1,061	363
D10201D4030402	ARIES Pit Cutter	284	262	126	-22	135	1,028	939	729	-89	209	0.91	1.29	1,838	1,539	298
D10201D4030403	NDA Cage Installation	-467	23	26	490	-2	99	97	252	-2	-155	0.98	0.38	740	730	9
D10201D4030404	MD-2 Container Preliminary Design	-62	47	45	109	1	349	339	208	-10	131	0.97	1.63	798	706	91
D10201D4030405	TA55-314 Upgrades	53	50	55	-3	-5	199	186	163	-13	22	0.93	1.14	567	441	125
D10201D4030406	Can Opener, Inner Welder, Outer Welder	107	149	111	41	37	464	479	345	15	133	1.03	1.39	925	823	101
IWBS LVL 6: Projects		-12	619	445	631	174	3,028	2,926	2,257	-101	668	0.97	1.30	6,295	5,303	991
REPORT TOTALS		2,945	2,400	3,028	-545	-627	23,092	17,546	18,574	-5,546	-1,028	0.76	0.94	43,495	37,108	6,386



APPENDIX D:

Status Schedule

APPENDIX D - STATUS SCHEDULE



FY14 Oxide Production										2014												
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Oxide1495	Package oxide (Blend Lot #69)	10.0d	10.0d	03-Sep-14	16-Dec-14	17-Sep-14	07-Jan-15	0%														
Oxide17190	Return Recycle Oxide to Vault (Blend Lot #68)	2.0d	2.0d	16-Sep-14	06-Jan-15	17-Sep-14	07-Jan-15	0%														
D1.02.01.D4.03 OP S.01.05 Nondestructive Assay		372.0d	242.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	15-Apr-15	7.93%														
Oxide18890	M&S For NDA Oxide Production FY13	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														M&S For
Oxide27580	N Division SME Maintenance Support	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														N Division
Oxide11215	Perform NDA on containers (Blend Lot #54)	7.0d	7.0d	08-Jan-14	21-Apr-14*	16-Jan-14	29-Apr-14	0%														Perform NDA on containers (Blend Lot #54)
Oxide18930	Instrument Measurement Control for continued qualification of i	242.0d	01-Oct-13	21-Apr-14*	26-Sep-14	15-Apr-15	0%															Perform NDA on containers (Blend Lot #55)
Oxide15110	Perform NDA on containers (Blend Lot #55)	7.0d	7.0d	10-Feb-14	20-May-14	20-Feb-14	02-Jun-14	0%														Perform NDA on containers (Blend Lot #56)
Oxide11460	Perform NDA on containers (Blend Lot #56)	7.0d	7.0d	03-Mar-14	10-Jun-14	12-Mar-14	19-Jun-14	0%														Perform NDA on containers (Blend Lot #57)
Oxide12110	Perform NDA on containers (Blend Lot #57)	7.0d	7.0d	11-Mar-14	18-Jun-14	20-Mar-14	30-Jun-14	0%														Perform NDA on containers (Blend Lot #58)
Oxide9710	Perform NDA on containers (Blend Lot #58)	7.0d	7.0d	26-Mar-14	03-Jul-14	03-Apr-14	14-Jul-14	0%														Perform NDA on containers (Blend Lot #59)
Oxide13710	Perform NDA on containers (Blend Lot #59)	7.0d	7.0d	03-Apr-14	14-Jul-14	14-Apr-14	22-Jul-14	0%														Perform NDA on containers (Blend Lot #60)
Oxide13910	Perform NDA on containers (Blend Lot #60)	10.0d	10.0d	21-Apr-14	29-Jul-14	01-May-14	11-Aug-14	0%														Perform NDA on containers (Blend Lot #61)
Oxide16310	Perform NDA on containers (Blend Lot #61)	10.0d	10.0d	06-May-14	13-Aug-14	20-May-14	27-Aug-14	0%														Perform NDA on containers (Blend Lot #62)
Oxide17910	Perform NDA on containers (Blend Lot #62)	10.0d	10.0d	20-May-14	27-Aug-14	04-Jun-14	11-Sep-14	0%														Perform NDA on containers (Blend Lot #63)
Oxide16710	Perform NDA on containers (Blend Lot #64)	10.0d	10.0d	26-Jun-14	06-Oct-14	10-Jul-14	21-Oct-14	0%														Perform NDA on containers (Blend Lot #65)
Oxide16510	Perform NDA on containers (Blend Lot #63)	10.0d	10.0d	26-Jun-14	06-Oct-14	10-Jul-14	21-Oct-14	0%														Perform NDA on containers (Blend Lot #66)
Oxide18310	Perform NDA on containers (Blend Lot #65)	10.0d	10.0d	15-Jul-14	23-Oct-14	28-Jul-14	05-Nov-14	0%														Perform NDA on containers (Blend Lot #67)
Oxide15310	Perform NDA on containers (Blend Lot #66)	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%														Perform NDA on containers (Blend Lot #68)
Oxide16910	Perform NDA on containers (Blend Lot #67)	10.0d	10.0d	18-Aug-14	01-Dec-14	02-Sep-14	15-Dec-14	0%														Perform NDA on containers (Blend Lot #69)
Oxide17110	Perform NDA on containers (Blend Lot #68)	10.0d	10.0d	02-Sep-14	15-Dec-14	16-Sep-14	06-Jan-15	0%														Perform NDA on containers (Blend Lot #70)
D1.02.01.D4.03 OP S.01.05.3 NDA-Weekly Maintenance		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.01.06 Operations Management		303.8d	173.8d	01-Oct-13	01-Oct-13 A	26-Sep-14	07-Jan-15	37.81%														
Oxide18970	M&S For Op Mgt Oxide Production FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														M&S For
Oxide18960	Perform Administrative Functions FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														Perform Adm
Oxide18940	Perform Rad Support FY14	187.0d	112.0d	02-Jan-14	02-Jan-14 A	26-Sep-14	26-Sep-14	40.11%														Perform Rad
Oxide12170	Receive Pits from vault (Blend Lot #57)	1.0d	1.0d	08-Jan-14	21-Apr-14*	08-Jan-14	21-Apr-14	0%														Receive Pits from vault (Blend Lot #57)
Oxide11550	Receive Pits from vault (Blend Lot #58)	1.0d	1.0d	23-Jan-14	05-May-14	27-Jan-14	06-May-14	0%														Receive Pits from vault (Blend Lot #58)
Oxide15120	Perform MC&A (Blend Lot #55)	10.0d	10.0d	27-Jan-14	06-May-14	10-Feb-14	20-May-14	0%														Perform MC&A (Blend Lot #55)
Oxide13770	Receive Pits from vault (Blend Lot #59)	1.0d	1.0d	10-Feb-14	20-May-14	11-Feb-14	21-May-14	0%														Receive Pits from vault (Blend Lot #59)
Oxide11470	Perform MC&A (Blend Lot #56)	10.0d	10.0d	13-Feb-14	27-May-14	03-Mar-14	10-Jun-14	0%														Perform MC&A (Blend Lot #56)
Oxide12120	Perform MC&A (Blend Lot #57)	10.0d	10.0d	25-Feb-14	04-Jun-14	11-Mar-14	18-Jun-14	0%														Perform MC&A (Blend Lot #57)
Oxide13970	Receive Pits from vault (Blend Lot #60)	1.0d	1.0d	26-Feb-14	05-Jun-14	27-Feb-14	09-Jun-14	0%														Receive Pits from vault (Blend Lot #60)
Oxide9720	Perform MC&A (Blend Lot #58)	10.0d	10.0d	12-Mar-14	19-Jun-14	26-Mar-14	03-Jul-14	0%														Perform MC&A (Blend Lot #58)
Oxide16370	Receive Pits from vault (Blend Lot #61)	1.0d	1.0d	13-Mar-14	23-Jun-14	13-Mar-14	23-Jun-14	0%														Receive Pits from vault (Blend Lot #61)
Oxide13720	Perform MC&A (Blend Lot #59)	10.0d	10.0d	20-Mar-14	30-Jun-14	03-Apr-14	14-Jul-14	0%														Perform MC&A (Blend Lot #59)
Oxide17970	Receive Pits from vault (Blend Lot #62)	1.0d	1.0d	31-Mar-14	08-Jul-14	31-Mar-14	08-Jul-14	0%														Receive Pits from vault (Blend Lot #62)
Oxide13920	Perform MC&A (Blend Lot #60)	10.0d	10.0d	03-Apr-14	14-Jul-14	17-Apr-14	28-Jul-14	0%														Perform MC&A (Blend Lot #60)
Oxide16570	Receive Pits from vault (Blend Lot #63)	1.0d	1.0d	14-Apr-14	22-Jul-14	15-Apr-14	23-Jul-14	0%														Receive Pits from vault (Blend Lot #63)
Oxide16320	Perform MC&A (Blend Lot #61)	10.0d	10.0d	22-Apr-14	30-Jul-14	06-May-14	13-Aug-14	0%														Perform MC&A (Blend Lot #61)
Oxide16770	Receive Pits from vault (Blend Lot #64)	2.0d	2.0d	29-Apr-14	06-Aug-14	01-May-14	11-Aug-14	0%														Receive Pits from vault (Blend Lot #64)
Oxide17920	Perform MC&A (Blend Lot #62)	10.0d	10.0d	06-May-14	13-Aug-14	20-May-14	27-Aug-14	0%														Perform MC&A (Blend Lot #62)
Oxide18370	Receive Pits from vault (Blend Lot #65)	2.0d	2.0d	15-May-14	25-Aug-14	19-May-14	26-Aug-14	0%														Receive Pits from vault (Blend Lot #66)
Oxide15370	Receive Pits from vault (Blend Lot #66)	2.0d	2.0d	03-Jun-14	10-Sep-14	05-Jun-14	15-Sep-14	0%														Receive Pits from vault (Blend Lot #67)
Oxide16720	Perform MC&A (Blend Lot #64)	10.0d	10.0d	12-Jun-14	22-Sep-14	26-Jun-14	06-Oct-14	0%</td														

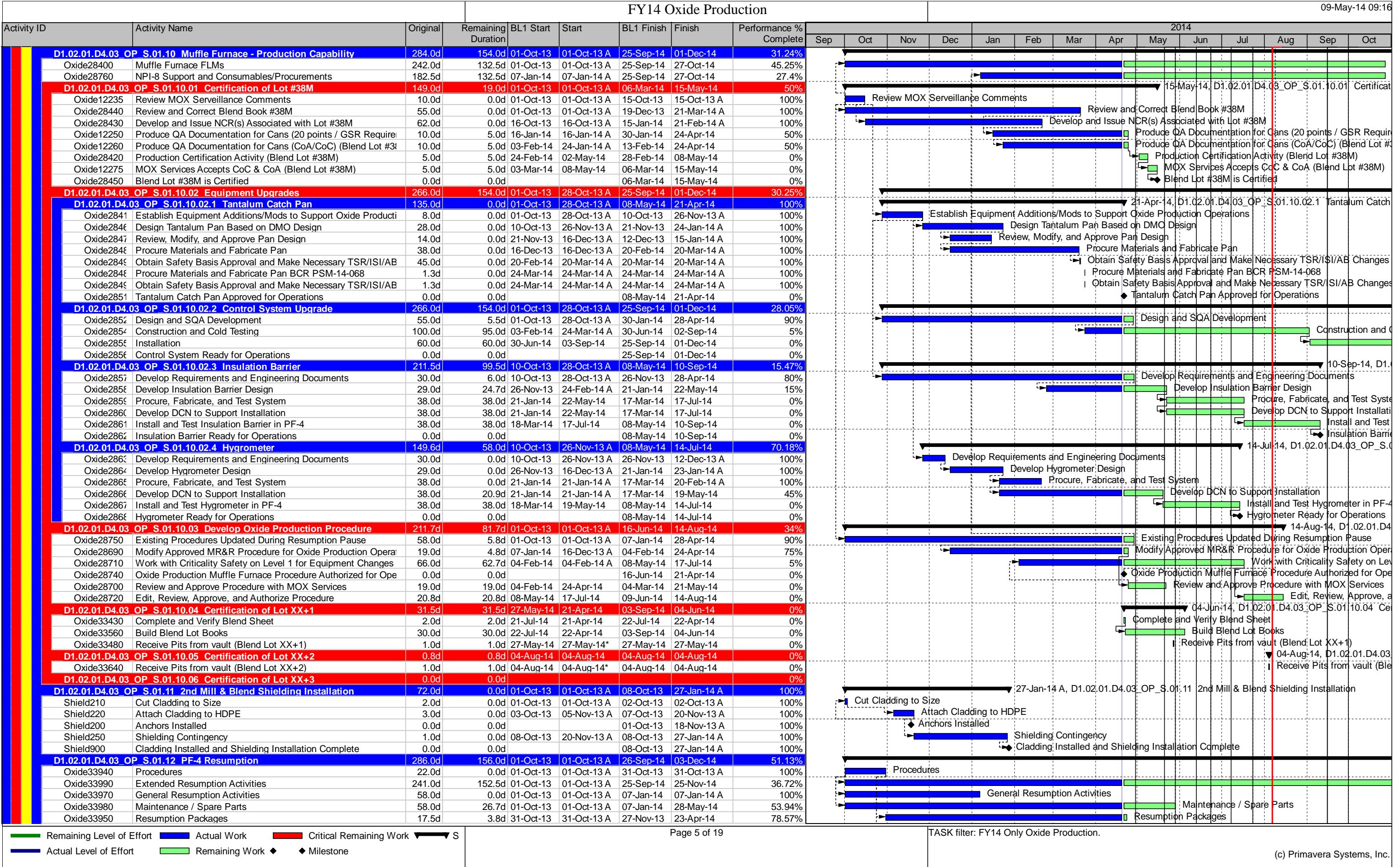
The legend consists of two rows of colored squares and text labels. The first row includes a green square for 'Remaining Level of Effort', a blue square for 'Actual Work', and a red square for 'Critical Remaining Work'. The second row includes a dark blue square for 'Actual Level of Effort', a light green square for 'Remaining Work', and two black diamond symbols for 'Milestone'.

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TASK filter: FY14 Only Oxide Production.

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FY14 Oxide Production



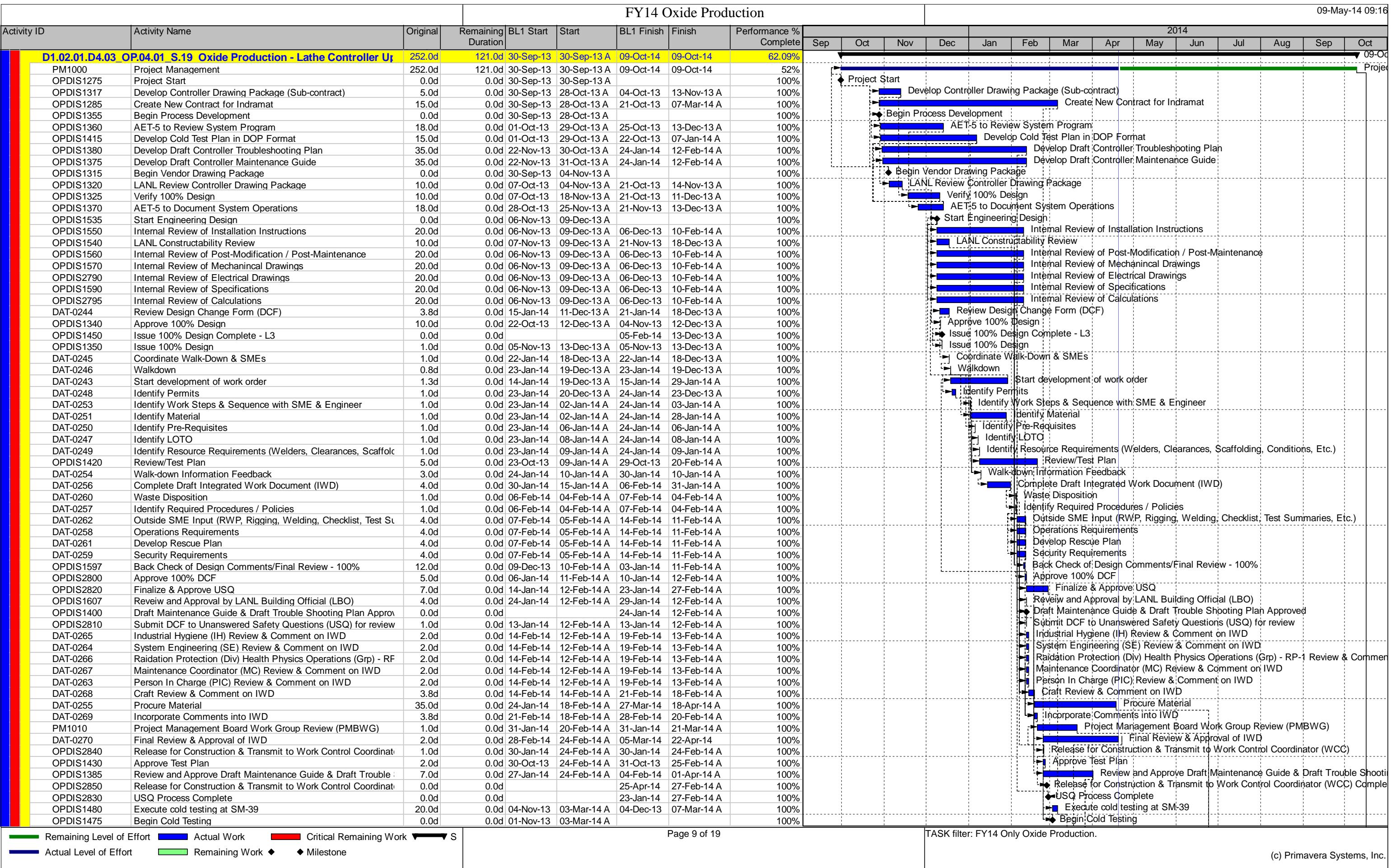
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FY14 Oxide Production									2014																	
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct				
Oxide33960	Criticality Evaluations	32.5d	23.8d	31-Oct-13	31-Oct-13 A	19-Dec-13	21-May-14	26.92%																		
D1.02.01.D4.03 OP S.01.12.1	Decontamination wipe down of Oxide Produ	41.0d	41.0d	18-Feb-14	21-Apr-14	15-Apr-14	17-Jun-14	0%																		
Oxide34120	Decontamination wipe down of Oxide Production room 0001	41.0d	41.0d	18-Feb-14	21-Apr-14*	15-Apr-14	17-Jun-14	0%																		
D1.02.01.D4.03 OP S.01.12.2	Decontamination wipe down of Oxide Produ	43.0d	43.0d	16-Apr-14	18-Jun-14	16-Jun-14	18-Aug-14	0%																		
Oxide34130	Decontamination wipe down of Oxide Production room 0002	43.0d	43.0d	16-Apr-14	18-Jun-14	16-Jun-14	18-Aug-14	0%																		
D1.02.01.D4.03 OP S.01.12.3	Decontamination wipe down of Oxide Produ	38.0d	38.0d	17-Jun-14	19-Aug-14	08-Aug-14	10-Oct-14	0%																		
Oxide34140	Decontamination wipe down of Oxide Production room 0003	38.0d	38.0d	17-Jun-14	19-Aug-14	08-Aug-14	10-Oct-14	0%																		
D1.02.01.D4.03 OP S.01.12.4	Decontamination wipe down of Oxide Produ	34.0d	34.0d	11-Aug-14	14-Oct-14	26-Sep-14	03-Dec-14	0%																		
Oxide34150	Decontamination wipe down of Oxide Production room 0004	34.0d	34.0d	11-Aug-14	14-Oct-14	26-Sep-14	03-Dec-14	0%																		
D1.02.01.D4.03 OP S.02 Engineering		419.0d	271.9d	01-Oct-13	01-Oct-13 A	26-Sep-14	28-May-15	46.18%																		
D1.02.01.D4.03 OP S.02.01 Process Equipment Engineering Support		241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	46.38%																		
D1.02.01.D4.03 OP S.02.01.1 Conveyor Control System Refurbishment		220.6d	90.6d	01-Oct-13	01-Oct-13 A	28-Feb-14	27-Aug-14	15.44%																		
Oxide26410	Install and Configure New Control System Components	22.0d	17.6d	01-Oct-13	01-Oct-13 A	31-Oct-13	14-May-14	20%																		
Oxide28300	Evaluate and Procure New Light Curtains	44.0d	30.8d	17-Dec-13	21-Oct-13 A	28-Feb-14	03-Jun-14	30%																		
Oxide28280	Complete Rail Alignment and Proximity Switch Replacements	18.0d	18.0d	01-Nov-13	14-May-14*	27-Nov-13	10-Jun-14	0%																		
Oxide28290	Perform System In-use Testing	11.0d	11.0d	02-Dec-13	10-Jun-14*	16-Dec-13	25-Jun-14	0%																		
Oxide28350	Briefly Document System Changes	44.0d	44.0d	17-Dec-13	25-Jun-14*	28-Feb-14	27-Aug-14	0%																		
D1.02.01.D4.03 OP S.02.01.2 Corrective Maintenance and Engineering Su		241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide28270	Canning Corrective Maintenance and Engineering Support	241.3d	112.5d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide26240	NDA Robot Corrective Maintenance and Engineering Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide18720	M&S For Tech/Eng Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide18980	General Process Equipment Engineering Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide26260	DMO Corrective Maintenance and Engineering Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide26270	Lathe Corrective Maintenance and Engineering Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide26280	Conveyor Corrective Maintenance and Engineering Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
Oxide26450	AET FLM Support	241.0d	111.0d	01-Oct-13	01-Oct-13 A	25-Sep-14	25-Sep-14	53.94%																		
D1.02.01.D4.03 OP S.02.01.3 DMO Furnace Support		184.0d	54.0d	01-Oct-13	01-Oct-13 A	03-Mar-14	07-Jul-14	42.57%																		
Oxide28310	Complete DMO-3 Heaters	22.0d	4.4d	01-Oct-13	01-Oct-13 A	31-Oct-13	25-Apr-14	80%																		
Oxide28330	Complete 3 Additional DMO Baskets	54.0d	0.0d	01-Oct-13	01-Oct-13 A	19-Dec-13	15-Nov-13 A	100%																		
Oxide28320	Fabricate Spare 110V Heaters for DMO-2	41.0d	16.4d	01-Nov-13	18-Nov-13 A	13-Jan-14	13-May-14	60%																		
Oxide28340	Complete Configuration of DMO-2 Backup Computer	39.0d	19.5d	06-Jan-14	06-Jan-14 A	03-Mar-14	16-May-14	50%																		
DMO3-16.12	Finalize DMO-3 Software	22.0d	22.0d	01-Oct-13	21-Apr-14*	31-Oct-13	20-May-14	0%																		
DMO3-16.22	Perform System Test	9.0d	9.0d	31-Oct-13	20-May-14	14-Nov-13	03-Jun-14	0%																		
DMO3-16.32	Write Software Test Report	13.0d	13.0d	14-Nov-13	03-Jun-14	05-Dec-13	23-Jun-14	0%																		
DMO3-16.42	Complete SQA Paperwork	10.9d	10.9d	05-Dec-13	23-Jun-14	19-Dec-13	07-Jul-14	0%																		
D1.02.01.D4.03 OP S.02.02 Analytical Chemistry		308.8d	178.8d	01-Oct-13	01-Oct-13 A	26-Sep-14	14-Jan-15	37.06%																		
Oxide28380	Maintain LANL Analytical Chemistry Capability	242.0d	145.2d	01-Oct-13	01-Oct-13 A	26-Sep-14	17-Nov-14	40%																		
OxideACT0163	Analytical Chemistry Oversight	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%																		
OxideACT0165	Prepare and Ship Samples to SRS (Blend Lot 53)	15.0d	9.0d	08-Jan-14	21-Jan-14 A	30-Jan-14	01-May-14	40%																		
OxideACT0175	Prepare and Ship Samples to SRS (Blend Lot #54)	15.0d	9.0d	08-Jan-14	21-Jan-14 A	30-Jan-14	01-May-14	40%																		
OxideACT0185	Prepare and Ship Samples to SRS (Blend Lot 51)	15.0d	9.0d	08-Jan-14	21-Jan-14 A	30-Jan-14	01-May-14	40%																		
OxideACT0195	Prepare and Ship Samples to SRS (Blend Lot 52)	15.0d	9.0d	08-Jan-14	21-Jan-14 A	30-Jan-14	01-May-14	40%																		
OxideACT0154b	SRS Analysis (Blend Lot #54)	30.0d	30.0d	30-Jan-14	01-May-14	17-Mar-14	16-Jun-14	0%																		
OxideACT0151b	SRS Analysis (Blend Lot #51)	30.0d	30.0d	30-Jan-14	01-May-14	17-Mar-14	16-Jun-14	0%																		
OxideACT0152b	SRS Analysis (Blend Lot #52)	30.0d	30.0d	30-Jan-14	01-May-14	17-Mar-14	16-Jun-14	0%																		
OxideACT0153b	SRS Analysis (Blend Lot #53)	30.0d	30.0d	30-Jan-14	01-May-14	17-Mar-14	16-Jun-14																			

FY14 Oxide Production									2014													
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Oxide27910a	SRS Analysis and QA Support (Blend Lot #64/65)	30.0d	30.0d	21-Jul-14	29-Oct-14	02-Sep-14	15-Dec-14	0%														
Oxide15850	Prepare and Ship Samples to SRS (Blend Lot #66/67)	15.0d	15.0d	04-Aug-14	13-Nov-14	25-Aug-14	08-Dec-14	0%														
Oxide15480	Prepare and Ship Samples to SRS (Blend Lot #68/69)	15.0d	15.0d	03-Sep-14	16-Dec-14	24-Sep-14	14-Jan-15	0%														
D1.02.01.D4.03 OP S.02.02.13 Oxide Production - Sample Preparation		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.02.02.14 Oxide Production - Analytical Chemistry		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.02.03 Process Qualification		419.0d	271.9d	01-Oct-13	01-Oct-13 A	01-Jul-14	28-May-15	26.37%														
Oxide28770	Process Qualification	242.0d	132.0d	01-Oct-13	01-Oct-13 A	21-Mar-14	27-Oct-14	45.45%														
Oxide34350	Revise Qualification Plan	27.0d	25.7d	24-Mar-14	24-Mar-14 A	29-Apr-14	27-May-14	5%														
Oxide34360	Complete SRNL Collaboration	34.0d	25.5d	24-Mar-14	24-Mar-14 A	08-May-14	27-May-14	25%														
Oxide34370	Complete Classified Appendix	309.0d	271.9d	24-Mar-14	24-Mar-14 A	20-Jun-14	28-May-15	12%														
Oxide34380	Review/Comment/Edit Plan	28.0d	28.0d	23-Apr-14	23-Apr-14*	02-Jun-14	02-Jun-14	0%														
Oxide34400	WP Closeout	22.0d	22.0d	02-Jun-14	02-Jun-14*	01-Jul-14	01-Jul-14	0%														
Oxide34390	Issue Qualification Plan Milestone	0.0d	0.0d			02-Jun-14	02-Jun-14	0%														
Oxide34410	Work Complete Milestone	0.0d	0.0d			01-Jul-14	01-Jul-14	0%														
D1.02.01.D4.03 OP S.02.04 Warehousing/Procurement/Storage		242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Oxide27780	DPR Procurement Support	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Oxide26610	Oracle Inventory Control/Inventory Accuracy Checks	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
D1.02.01.D4.03 OP S.02.05 Spare Parts		242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	51.28%														
Spare1000	Receive Spare Parts	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Spare1010	Box Planning Package	210.0d	112.0d	18-Nov-13	18-Nov-13 A	26-Sep-14	26-Sep-14	46.67%														
D1.02.01.D4.03 OP S.03 Program Management		312.0d	182.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	20-Jan-15	47.01%														
D1.02.01.D4.03 OP S.03.01 Program Management		242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	52.34%														
Oxide29310	Program Management FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Oxide-MS260	M&S For Program Management FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Oxide29320	Quarterly Risk Update	55.0d	49.5d	01-Oct-13	01-Oct-13 A	20-Dec-13	30-Jun-14	10%														
D1.02.01.D4.03 OP S.03.01.08 Project Management		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.03.01.08.8 Closeout Activities		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.03.01.08.8.1 Closeout configuration management		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.03.01.08.8.2 Perform closeout		0.0d	0.0d					0%														
D1.02.01.D4.03 OP S.03.02 TA-55 Infrastructure		242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
L42000XXBD10	TA-55 Operations, Management, Planning and Engineering FY	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
D1.02.01.D4.03 OP S.03.03 TA-54 Waste Management		44.0d	44.0d	14-Jul-14	14-Jul-14	12-Sep-14	12-Sep-14	0%														
Oxide33320	Waste Management FY14	44.0d	44.0d	14-Jul-14	14-Jul-14*	12-Sep-14	12-Sep-14	0%														
D1.02.01.D4.03 OP S.03.04 Quality Assurance Support		312.0d	182.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	20-Jan-15	31.18%														
Oxide30775	Execute IWD Obtain TGA Pu Data	41.0d	0.0d	01-Oct-13	01-Oct-13 A	02-Dec-13	02-Dec-13 A	100%														
Oxide33370	Execute IWD Obtain TGA Pu Data	41.0d	0.0d	01-Oct-13	01-Oct-13 A	02-Dec-13	02-Dec-13 A	100%														
Oxide29620	Production QA Support FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%														
Oxide29630	M&S For QAQC Oxide Production FY14	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	0%														
Oxide30780	Produce QA Documentation for Cans (20 points / GSR Require	19.0d	2.9d	02-Dec-13	02-Dec-13 A	08-Jan-14	23-Apr-14	85%														
Oxide33351	Produce QA Documentation for Cans (20 points / GSR Require	19.0d	2.9d	02-Dec-13	02-Dec-13 A	08-Jan-14	23-Apr-14	85%														
Oxide33361	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #5	8.0d	2.0d	09-Jan-14	20-Feb-14 A	22-Jan-14	22-Apr-14	75%														
Oxide30800	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #5	8.0d	2.0d	09-Jan-14	20-Feb-14 A	22-Jan-14	22-Apr-14	75%														
Oxide33210	Travel to SRNL for Surveillances Mid-year	5.0d	5.0d	24-Mar-14	21-Apr-14*	28-Mar-14	25-Apr-14	0%														
Oxide30790	MOX Services Accepts CoC & CoA (Blend Lot #52)	5.0d	5.0d	06-Feb-14	23-Apr-14	13-Feb-14	30-Apr-14	0%														
Oxide33380	MOX Services Accepts CoC & CoA (Blend Lot #51)	5.0d	5.0d	06-Feb-14	23-Apr-14	13-Feb-14	30-Apr-14	0%														
Oxide31040	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	17-Mar-14	16-Jun-14	31-Mar-14	30-Jun-14	0%														
Oxide31060	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #5	10.0d	10.0d	17-Mar-14	16-Jun-14	31-Mar-14	30-Jun-14	0%														
Oxide31560	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	17-Mar-14	16-Jun-14</																	

FY14 Oxide Production

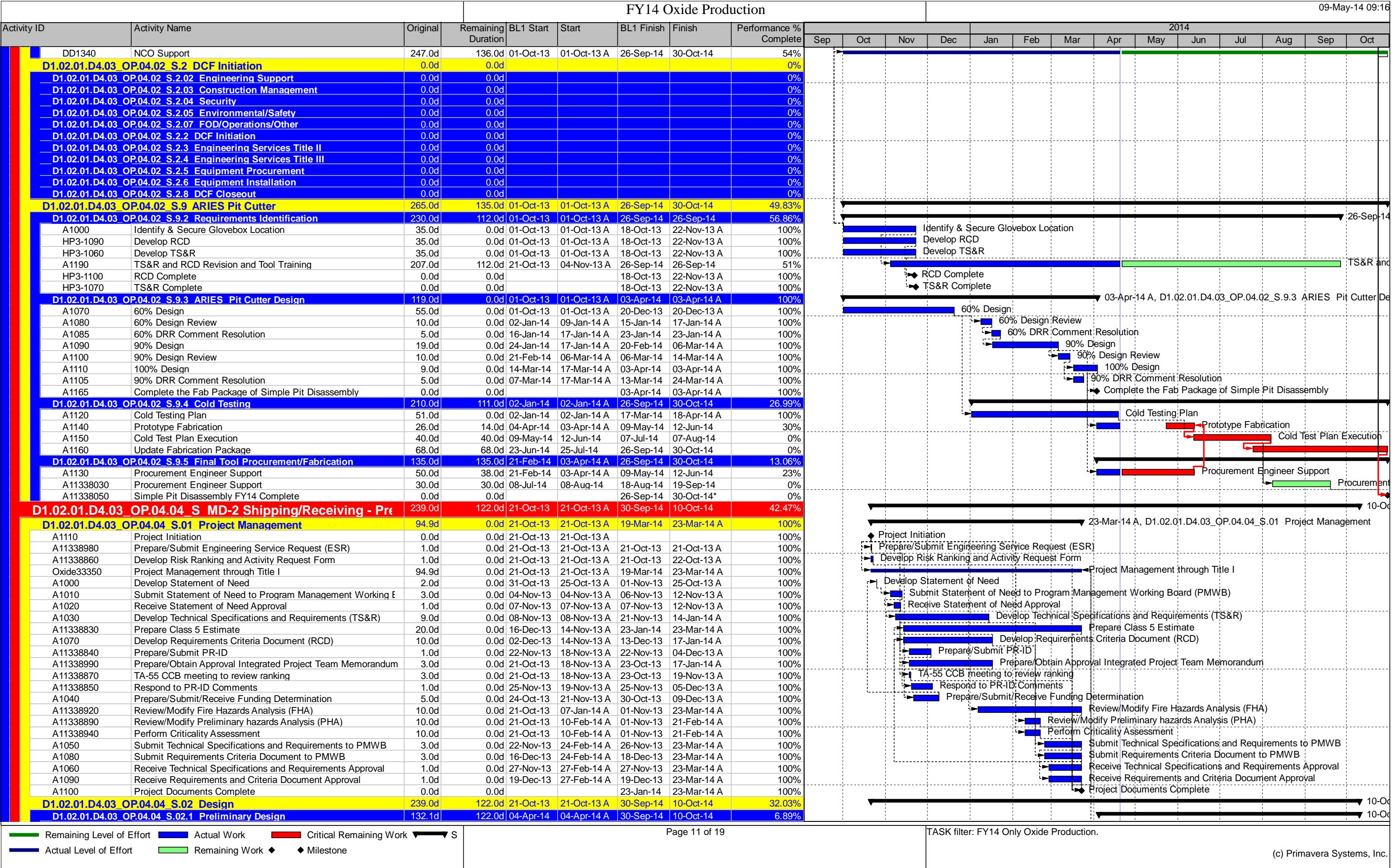
FY14 Oxide Production											2014															
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
									Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct				
Oxide32050	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide32070	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #6)	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide32610	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide32630	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #6)	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide32010	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #5)	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide31620	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	30-Jul-14	10-Nov-14	13-Aug-14	25-Nov-14	0%																		
Oxide32000	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #6)	10.0d	10.0d	12-Aug-14	24-Nov-14	26-Aug-14	09-Dec-14	0%																		
Oxide32020	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	12-Aug-14	24-Nov-14	26-Aug-14	09-Dec-14	0%																		
Oxide32040	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #6)	10.4d	10.4d	12-Aug-14	24-Nov-14	27-Aug-14	10-Dec-14	0%																		
Oxide31850	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	12-Aug-14	24-Nov-14	26-Aug-14	09-Dec-14	0%																		
Oxide31590	MOX Services Accepts CoC & CoA (Blend Lot #61)	10.0d	10.0d	02-Sep-14	15-Dec-14	15-Sep-14	06-Jan-15	0%																		
Oxide32060	MOX Services Accepts CoC & CoA (Blend Lot #60)	10.0d	10.0d	02-Sep-14	15-Dec-14	15-Sep-14	06-Jan-15	0%																		
Oxide32620	MOX Services Accepts CoC & CoA (Blend Lot #62)	10.0d	10.0d	02-Sep-14	15-Dec-14	15-Sep-14	06-Jan-15	0%																		
Oxide31630	MOX Services Accepts CoC & CoA (Blend Lot #59)	10.0d	10.0d	02-Sep-14	15-Dec-14	15-Sep-14	06-Jan-15	0%																		
Oxide29600	Produce QA Documentation for Cans (20 points / GSR Require	10.0d	10.0d	02-Sep-14	15-Dec-14	16-Sep-14	06-Jan-15	0%																		
Oxide31220	Produce QA Documentation for Cans (CoA/CoC) (Blend Lot #6)	10.4d	10.4d	02-Sep-14	15-Dec-14	17-Sep-14	07-Jan-15	0%																		
Oxide31860	MOX Services Accepts CoC & CoA (Blend Lot #63)	10.0d	10.0d	15-Sep-14	05-Jan-15	25-Sep-14	20-Jan-15	0%																		
Oxide32030	MOX Services Accepts CoC & CoA (Blend Lot #64)	10.0d	10.0d	15-Sep-14	05-Jan-15	25-Sep-14	20-Jan-15	0%																		
D1.02.01.D4.03 OP S.03.05 Independent Product Certification		252.0d	172.0d	02-Dec-13	02-Dec-13 A	12-Sep-14	05-Jan-15	37.8%																		
Oxide33230	Perform 1st Ready-to-Ship Documentation Review	15.0d	0.8d	02-Dec-13	02-Dec-13 A	20-Dec-13	21-Apr-14	95%																		
Oxide33000	Production Certification Activity (Blend Lot #51)	11.0d	2.8d	22-Jan-14	22-Jan-14 A	06-Feb-14	23-Apr-14	75%																		
Oxide33010	Production Certification Activity (Blend Lot #52)	11.0d	2.8d	22-Jan-14	22-Jan-14 A	06-Feb-14	23-Apr-14	75%																		
Oxide33240	Perform 2nd Ready-to-Ship Documentation Review	15.0d	1.5d	03-Mar-14	24-Jan-14 A	21-Mar-14	22-Apr-14	90%																		
Oxide33250	Perform 3rd Ready-to-Ship Documentation Review	15.0d	0.0d	18-Aug-14	24-Jan-14 A	08-Sep-14	07-Feb-14 A	100%																		
Oxide33020	Production Certification Activity (Blend Lot #53)	5.0d	5.0d	31-Mar-14	30-Jun-14	07-Apr-14	08-Jul-14	0%																		
Oxide33030	Production Certification Activity (Blend Lot #54)	5.0d	5.0d	31-Mar-14	30-Jun-14	07-Apr-14	08-Jul-14	0%																		
Oxide33070	Production Certification Activity (Blend Lot #58)	12.0d	12.0d	02-Jun-14	09-Sep-14	18-Jun-14	25-Sep-14	0%																		
Oxide33040	Production Certification Activity (Blend Lot #55)	12.0d	12.0d	03-Jun-14	10-Sep-14	18-Jun-14	25-Sep-14	0%																		
Oxide33050	Production Certification Activity (Blend Lot #56)	13.0d	13.0d	03-Jun-14	10-Sep-14	19-Jun-14	26-Sep-14	0%																		
Oxide33060	Production Certification Activity (Blend Lot #57)	12.0d	12.0d	03-Jun-14	10-Sep-14	18-Jun-14	25-Sep-14	0%																		
Oxide33090	Production Certification Activity (Blend Lot #60)	12.0d	12.0d	13-Aug-14	25-Nov-14	29-Aug-14	15-Dec-14	0%																		
Oxide33100	Production Certification Activity (Blend Lot #61)	12.0d	12.0d	13-Aug-14	25-Nov-14	29-Aug-14	15-Dec-14	0%																		
Oxide33110	Production Certification Activity (Blend Lot #62)	12.0d	12.0d	13-Aug-14	25-Nov-14	29-Aug-14	15-Dec-14	0%																		
Oxide33080	Production Certification Activity (Blend Lot #59)	12.0d	12.0d	13-Aug-14	25-Nov-14	29-Aug-14	15-Dec-14	0%																		
Oxide33120	Production Certification Activity (Blend Lot #63)	12.0d	12.0d	26-Aug-14	09-Dec-14	12-Sep-14	05-Jan-15	0%																		
Oxide33140	Production Certification Activity (Blend Lot #64)	12.0d	12.0d	27-Aug-14	10-Dec-14	12-Sep-14	05-Jan-15	0%																		
D1.02.01.D4.03 OP S.03.06 Records Management/Document Control/Training		242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%																		
Oxide32920	Records Management and Document Control M&S	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%																		
Oxide32970	Records Management	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%																		
Oxide32980	Document Control	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%																		
Oxide32990	Training Support	242.0d	112.0d	01-Oct-13	01-Oct-13 A	26-Sep-14	26-Sep-14	53.72%					</													

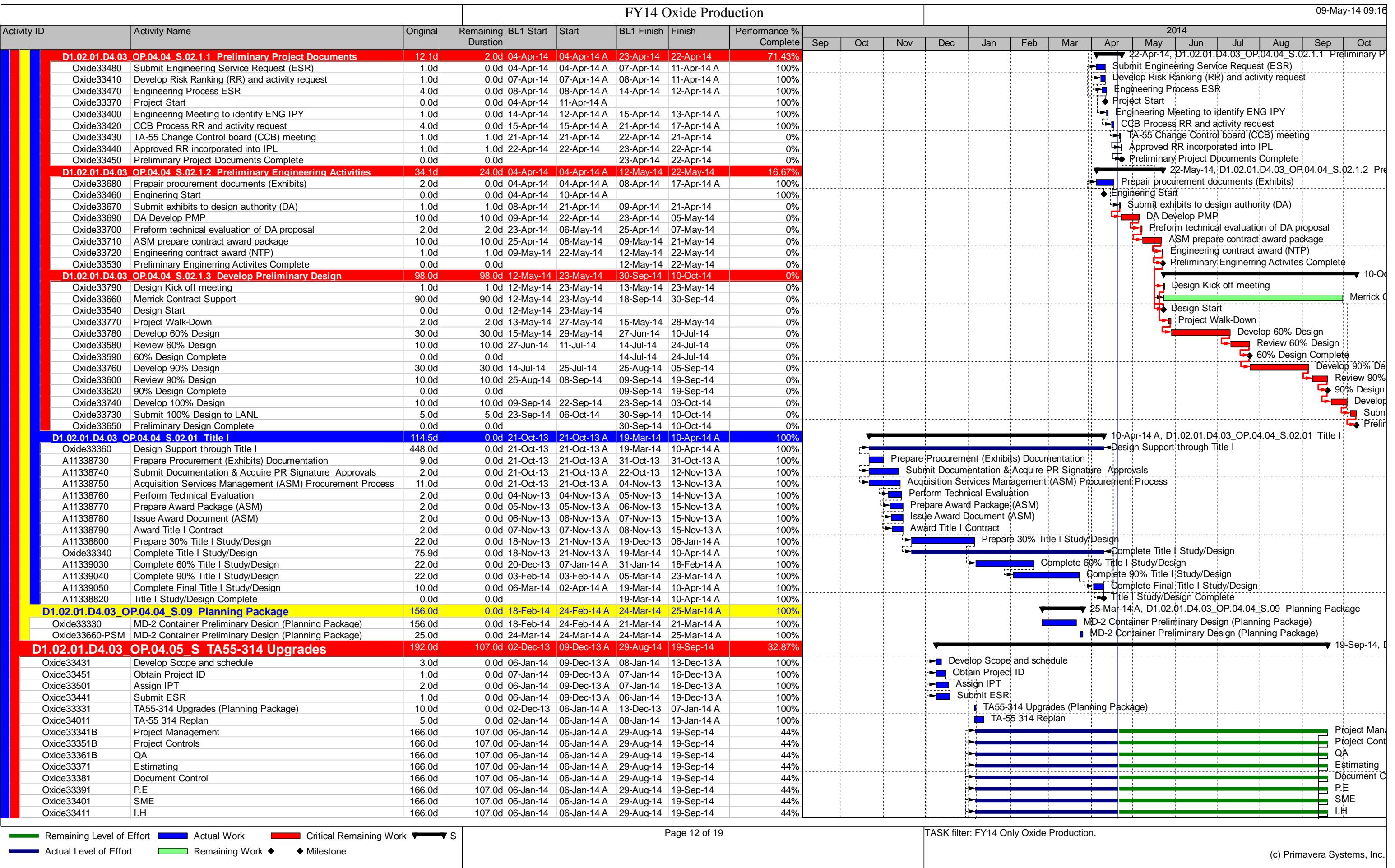


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FY14 Oxide Production										2014													
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	
OPDIS1490	Cold testing Complete	0.0d	0.0d			04-Dec-13	07-Mar-14 A	100%															
OPDIS1500	Develop Software Quality Assurance (SQA) test plans	48.0d	0.0d	05-Dec-13	10-Mar-14 A	24-Feb-14	18-Apr-14 A	100%															
DAT-0271	RLM Approval of IWD	1.5d	0.0d	05-Mar-14	25-Mar-14 A	06-Mar-14	14-Apr-14 A	100%															
PM1060	IPT Retention	73.0d	73.0d	28-Mar-14	28-Mar-14 A	10-Jul-14	01-Aug-14	22%															
OPDIS1405	Finalize Controller Maintenance Guide	4.0d	0.0d	05-Feb-14	02-Apr-14 A	10-Feb-14	07-Apr-14 A	100%															
OPDIS1410	Finalize Controller Troubleshooting Plan	4.0d	0.0d	05-Feb-14	02-Apr-14 A	10-Feb-14	07-Apr-14 A	100%															
OPDIS1390	Maintenance Plan & Trouble Shooting Plan Review and Approval	0.0d	0.0d			10-Feb-14	07-Apr-14 A	100%															
DAT-0272	FOD Approval of IWD	1.5d	0.0d	06-Mar-14	14-Apr-14 A	11-Mar-14	15-Apr-14 A	100%															
DAT-0273	DAR Approval of IWD	1.3d	0.0d	11-Mar-14	15-Apr-14 A	12-Mar-14	16-Apr-14 A	100%															
DAT-0276	Quality Review Checklist	0.8d	0.0d	26-Mar-14	15-Apr-14 A	26-Mar-14	15-Apr-14 A	100%															
DAT-0274	MC Submits IWD (E Copy) to TA55 USQ	0.8d	0.0d	12-Mar-14	16-Apr-14 A	13-Mar-14	16-Apr-14 A	100%															
DAT-0275	USQ Review & Approval	7.0d	7.0d	13-Mar-14	18-Apr-14 A	26-Mar-14	01-May-14	50%															
DAT-0277	Work Management Center Sets Passport to "Working"	1.0d	1.0d	27-Mar-14	22-Apr-14	27-Mar-14	22-Apr-14	0%															
DAT-0278	Project Released for Construction	1.0d	1.0d	28-Mar-14	23-Apr-14	28-Mar-14	23-Apr-14	0%															
DAT-0288	Project Released for construction Complete - L3	0.0d	0.0d			17-Jun-14	17-Jun-14*	0%															
OPDIS1660	Begin Lathe Controller Upgrade	0.0d	0.0d	01-Jul-14	01-Jul-14*			0%															
OPDIS1670	Construction Management Support	58.0d	58.0d	01-Jul-14	01-Jul-14	09-Oct-14	09-Oct-14	0%															
OPDIS1785	Engineering Support (Title III) for RFIs and FCRs	58.0d	58.0d	01-Jul-14	01-Jul-14	09-Oct-14	09-Oct-14	0%															
OPDIS1960	Construct new bracket for Continuous Air Monitor (CAM)	2.0d	2.0d	02-Jul-14	02-Jul-14	03-Jul-14	03-Jul-14	0%															
OPDIS1665	Perform LO/TO of controller	1.0d	1.0d	02-Jul-14	02-Jul-14	02-Jul-14	02-Jul-14	0%															
OPDIS1675	Disconnect Electrical Service to Controller	1.0d	1.0d	02-Jul-14	02-Jul-14	02-Jul-14	02-Jul-14	0%															
OPDIS1685	Pull branch circuit conductors	1.0d	1.0d	02-Jul-14	02-Jul-14	02-Jul-14	02-Jul-14	0%															
OPDIS1705	Remove disconnect	1.0d	1.0d	02-Jul-14	02-Jul-14	02-Jul-14	02-Jul-14	0%															
OPDIS1695	Remove load conductors	1.0d	1.0d	02-Jul-14	02-Jul-14	02-Jul-14	02-Jul-14	0%															
OPDIS1715	Disconnect CAM located near controller	1.0d	1.0d	03-Jul-14	03-Jul-14	03-Jul-14	03-Jul-14	0%															
OPDIS1725	Remove CAM Vacuum lines	1.0d	1.0d	03-Jul-14	03-Jul-14	03-Jul-14	03-Jul-14	0%															
OPDIS1735	Remove Facility Control System (FCS) signal Lines	1.0d	1.0d	08-Jul-14	08-Jul-14	08-Jul-14	08-Jul-14	0%															
OPDIS1745	Label Cabling on Controller	4.0d	4.0d	09-Jul-14	09-Jul-14	15-Jul-14	15-Jul-14	0%															
OPDIS1755	Disconnect electrical cabling from controller to glove box	4.0d	4.0d	16-Jul-14	16-Jul-14	22-Jul-14	22-Jul-14	0%															
OPDIS1765	Roll up cabling and move out of the way	2.0d	2.0d	23-Jul-14	23-Jul-14	24-Jul-14	24-Jul-14	0%															
OPDIS1775	Remove Cable tray and Conduit due to transformer being moved	2.0d	2.0d	25-Jul-14	25-Jul-14	29-Jul-14	29-Jul-14	0%															
OPDIS1805	Remove controller from Room	1.0d	1.0d	30-Jul-14	30-Jul-14	30-Jul-14	30-Jul-14	0%															
OPDIS1795	Unbolt controller from floor	1.0d	1.0d	30-Jul-14	30-Jul-14	30-Jul-14	30-Jul-14	0%															
OPDIS1815	Relocate controller to Basement for Decontamination & Demolition	1.0d	1.0d	31-Jul-14	31-Jul-14	31-Jul-14	31-Jul-14	0%															
OPDIS1830	Ground Penetrating Radar (GPR) floor location	2.0d	2.0d	01-Aug-14	01-Aug-14	05-Aug-14	05-Aug-14	0%															
OPDIS1865	Disconnect power from new controller at SM39	1.0d	1.0d	01-Aug-14	01-Aug-14	01-Aug-14	01-Aug-14	0%															
OPDIS2145	D&D of Control Cabinet	4.0d	4.0d	01-Aug-14	01-Aug-14	07-Aug-14	07-Aug-14	0%															
OPDIS1875	Load new controller on truck (Riggers)	1.0d	1.0d	05-Aug-14	05-Aug-14	05-Aug-14	05-Aug-14	0%															
OPDIS1885	Move new controller to PF-4 (Riggers)	1.0d	1.0d	06-Aug-14	06-Aug-14	06-Aug-14	06-Aug-14	0%															
OPDIS1890	Open Door at PF-4	1.0d	1.0d	07-Aug-14	07-Aug-14	07-Aug-14	07-Aug-14	0%															
OPDIS1955	Anchor controller cabinet to Floor	2.0d	2.0d	08-Aug-14	08-Aug-14	12-Aug-14	12-Aug-14	0%															
OPDIS2155	Coordinate with Waste management the disposal of electronic items	1.0d	1.0d	08-Aug-14	08-Aug-14	08-Aug-14	08-Aug-14	0%															
OPDIS2195	Turn over to Waste management items per their direction for disposal	10.0d	10.0d	12-Aug-14	12-Aug-14	27-Aug-14	27-Aug-14	0%															
OPDIS1920	Install transformer on controller cabinet	3.0d	3.0d	13-Aug-14	13-Aug-14	15-Aug-14	15-Aug-14	0%															
OPDIS1965	Install new CAM Bracket	1.0d	1.0d	19-Aug-14	19-Aug-14	19-Aug-14	19-Aug-14	0%															
OPDIS1990	Install relocated CAM	2.0d	2.0d	20-Aug-14	20-Aug-14	21-Aug-14	21-Aug-14	0%															
OPDIS1995	Install CAM Tubing	4.0d	4.0d	20-Aug-14	20-Aug-14	26-Aug-14	26-Aug-14	0%															
OPDIS2005	Install FCS signal	3.0d	3.0d	27-Aug-14	27-Aug-14	29-Aug-14	29-Aug-14	0%															
OPDIS2585	Dispose Controller and materials	10.0d	10.0d	28-Aug-14	28-Aug-14	12-Sep-14	12-Sep-14	0%															
OPDIS2015	Install Relocated Cable Tray	3.0d	3.0d	02-Sep-14	02-Sep-14	04-Sep-14	04-Sep-14	0%															
OPDIS2045	Install Conduit	5.0d	5.0d	05-Sep-14	05-Sep-14	12-Sep-14	12-Sep-14	0%															
OPDIS2025	Install cabling to control cabinet	6.0d	6.0d	16-Sep-14	16-Sep-14	24-Sep-14	24-Sep-14	0%</td															

FY14 Oxide Production





09-May-14 09:16

FY14 Oxide Production									2014															
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct		
Oxide33421	Project Start	0.0d	0.0d	06-Jan-14	06-Jan-14 A			100%					◆ Project Start											
Oxide33491	Design Kick Off	1.0d	0.0d	29-Jan-14	09-Jan-14 A	29-Jan-14	10-Jan-14 A	100%					■ Design Kick Off											
Oxide33461	Develop RCD	8.0d	0.0d	14-Jan-14	14-Jan-14 A	24-Jan-14	23-Jan-14 A	100%					■ Develop RCD											
Oxide33481	DCF Start	1.0d	0.0d	29-Jan-14	20-Jan-14 A	29-Jan-14	21-Jan-14 A	100%					■ DCF Start											
Oxide33511	Develop Drawings	16.0d	0.0d	22-Jan-14	22-Jan-14 A	12-Feb-14	14-Feb-14 A	100%					■ Develop Drawings											
Oxide33471	Review and Approve RCD	2.0d	0.0d	27-Jan-14	27-Jan-14 A	28-Jan-14	29-Jan-14 A	100%					■ Review and Approve RCD											
Oxide33521	Develop Specifications	5.0d	0.0d	30-Jan-14	27-Jan-14 A	05-Feb-14	31-Jan-14 A	100%					■ Develop Specifications											
Oxide33551	LANL Review Period	10.0d	0.0d	06-Feb-14	03-Feb-14 A	20-Feb-14	14-Feb-14 A	100%					■ LANL Review Period											
Oxide33541	Issue Package for LANL Review	2.0d	0.0d	13-Feb-14	06-Feb-14 A	14-Feb-14	07-Feb-14 A	100%					■ Issue Package for LANL Review											
Oxide33571	Incorporate comments and close DRR	10.0d	0.0d	21-Feb-14	17-Feb-14 A	06-Mar-14	18-Feb-14 A	100%					■ Incorporate comments and close DRR											
Oxide33561	Recieve LANL Commetsns	1.0d	0.0d	21-Feb-14	18-Feb-14 A	21-Feb-14	18-Feb-14 A	100%					■ Recieve LANL Commetsns											
Oxide33531	Develop Calculations	5.0d	0.0d	30-Jan-14	24-Feb-14 A	05-Feb-14	21-Apr-14 A	100%					■ Develop Calculations											
Oxide33581	Develop Drawings	20.0d	0.0d	07-Mar-14	10-Mar-14 A	03-Apr-14	18-Apr-14 A	100%					■ Develop Drawings											
Oxide33591	Develop Specifications	5.0d	0.0d	07-Mar-14	10-Mar-14 A	13-Mar-14	14-Mar-14 A	100%					■ Develop Specifications											
Oxide33601	Develop Calculations	5.0d	0.0d	07-Mar-14	10-Mar-14 A	13-Mar-14	25-Apr-14	90%					■ Develop Calculations											
Oxide33981	Procurement Oversight	31.0d	30.0d	31-Mar-14	18-Apr-14 A	12-May-14	02-Jun-14	0%					■ Procurement Oversight											
Oxide33621	LANL Review Period	10.0d	10.0d	04-Apr-14	21-Apr-14	17-Apr-14	02-May-14	0%					■ LANL Review Period											
Oxide33711	Procurement fence and materials	30.0d	30.0d	01-Apr-14	21-Apr-14*	12-May-14	02-Jun-14	0%					■ Procurement fence and materials											
Oxide33731	Procurement Cantilever Rack	30.0d	30.0d	01-Apr-14	21-Apr-14*	12-May-14	02-Jun-14	0%					■ Procurement Cantilever Rack											
Oxide33611	Issue Package for LANL Review	2.0d	2.0d	04-Apr-14	25-Apr-14	07-Apr-14	28-Apr-14	0%					■ Issue Package for LANL Review											
Oxide33631	Recieve LANL Commetsns	1.0d	1.0d	18-Apr-14	05-May-14	18-Apr-14	05-May-14	0%					■ Recieve LANL Commetsns											
Oxide33641	Incorporate comments and close DRR	10.0d	10.0d	21-Apr-14	06-May-14	02-May-14	19-May-14	0%					■ Incorporate comments and close DRR											
Oxide33751	Planner Reivew 90% Installation Package	10.0d	10.0d	21-Apr-14	06-May-14	02-May-14	19-May-14	0%					■ Planner Reivew 90% Installation Package											
Oxide33791	Draft IWD	5.0d	5.0d	21-Apr-14	06-May-14	25-Apr-14	12-May-14	0%					■ Draft IWD											
Oxide33801	Final Review and Approval of IWD	1.0d	1.0d	28-Apr-14	13-May-14	28-Apr-14	13-May-14	0%					■ Final Review and Approval of IWD											
Oxide33811	Submit IWD for USQ	1.0d	1.0d	28-Apr-14	13-May-14	28-Apr-14	13-May-14	0%					■ Submit IWD for USQ											
Oxide33821	USQ Review and Approval	5.0d	5.0d	29-Apr-14	14-May-14	05-May-14	20-May-14	0%					■ USQ Review and Approval											
Oxide33761	Start Development of Work Order	0.0d	0.0d	01-May-14	16-May-14*			0%					■ Start Development of Work Order											
Oxide33771	Review DCF	10.0d	10.0d	01-May-14	16-May-14	14-May-14	30-May-14	0%					■ Review DCF											
Oxide33651	Finalize Drawings	3.0d	3.0d	05-May-14	20-May-14	07-May-14	22-May-14	0%					■ Finalize Drawings											
Oxide33661	Finalize Specifications	1.0d	1.0d	05-May-14	20-May-14	05-May-14	20-May-14	0%					■ Finalize Specifications											
Oxide33671	Finalize Calculations	1.0d	1.0d	05-May-14	20-May-14	05-May-14	20-May-14	0%					■ Finalize Calculations											
Oxide33681	Package production	1.0d	1.0d	08-May-14	23-May-14	08-May-14	23-May-14	0%					■ Package production											
Oxide33691	Issue 100% for LANL Signature	1.0d	1.0d	09-May-14	27-May-14	09-May-14	27-May-14	0%					■ Issue 100% for LANL Signature											
Oxide33701	Copies and Final Transmittal	1.0d	1.0d	09-May-14	27-May-14	09-May-14	27-May-14	0%					■ Copies and Final Transmittal											
Oxide33781	Coordinate and Perfrom Walkdown	1.0d	1.0d	15-May-14	02-Jun-14	15-May-14	02-Jun-14	0%					■ Coordinate and Perfrom Walkdown											
Oxide33741	Receive Cantilever Rack	1.0d	1.0d	13-May-14	03-Jun-14	13-May-14	03-Jun-14	0%					■ Receive Cantilever Rack											
Oxide33721	Receive fence and materials	1.0d	1.0d	21-May-14	11-Jun-14	21-May-14	11-Jun-14	0%					■ Receive fence and materials											
Oxide33991	Construction	36.0d	36.0d	21-May-14	11-Jun-14	11-Jul-14	31-Jul-14	0%					■ Construction											
Oxide33831	Project Released for Construction	0.0d	0.0d			21-May-14	11-Jun-14	0%					■ Project Released for Construction											
Oxide33841	Mobilize and Field Start	5.0d	5.0d	22-May-14	12-Jun-14	29-May-14	18-Jun-14	0%					■ Mobilize and Field Start											
Oxide33851	Pour Concrete Slab	5.0d	5.0d	30-May-14	19-Jun-14	05-Jun-14	25-Jun-14	0%					■ Pour Concrete Slab											
Oxide33871	Issue RFI's	30.0d	30.0d	30-May-14	19-Jun-14*	11-Jul-14	31-Jul-14	0%					■ Issue RFI's											
Oxide33861	Assemble Fence	5.0d	5.0d	06-Jun-14	26-Jun-14	12-Jun-14	02-Jul-14	0%					■ Assemble Fence											
Oxide33881	Install Racks	5.0d	5.0d	13-Jun-14	03-Jul-14	19-Jun-14	10-Jul-14	0%					■ Install Racks											
Oxide33891	Construction Complete	0.0d	0.0d			11-Jul-14	31-Jul-14	0%					■ Construction Complete											
Oxide33901	Perform Post Construction Walkdown	5.0d	5.0d	14-Jul-14	01-Aug-14	18-Jul-14	07-Aug-14	0%					■ Perform Post Construction											
Oxide34001	Engineering Services	20.0d	20.0d	14-Jul-14	01-Aug-14	08-Aug-14	28-Aug-14	0%					■ Engineering Service											
Oxide33911	Incorporate red-lines	5.0d	5.0d	21-Jul-14	08-Aug-14	25-Jul-14	14-Aug-14	0																

The legend consists of two rows of colored squares and symbols:

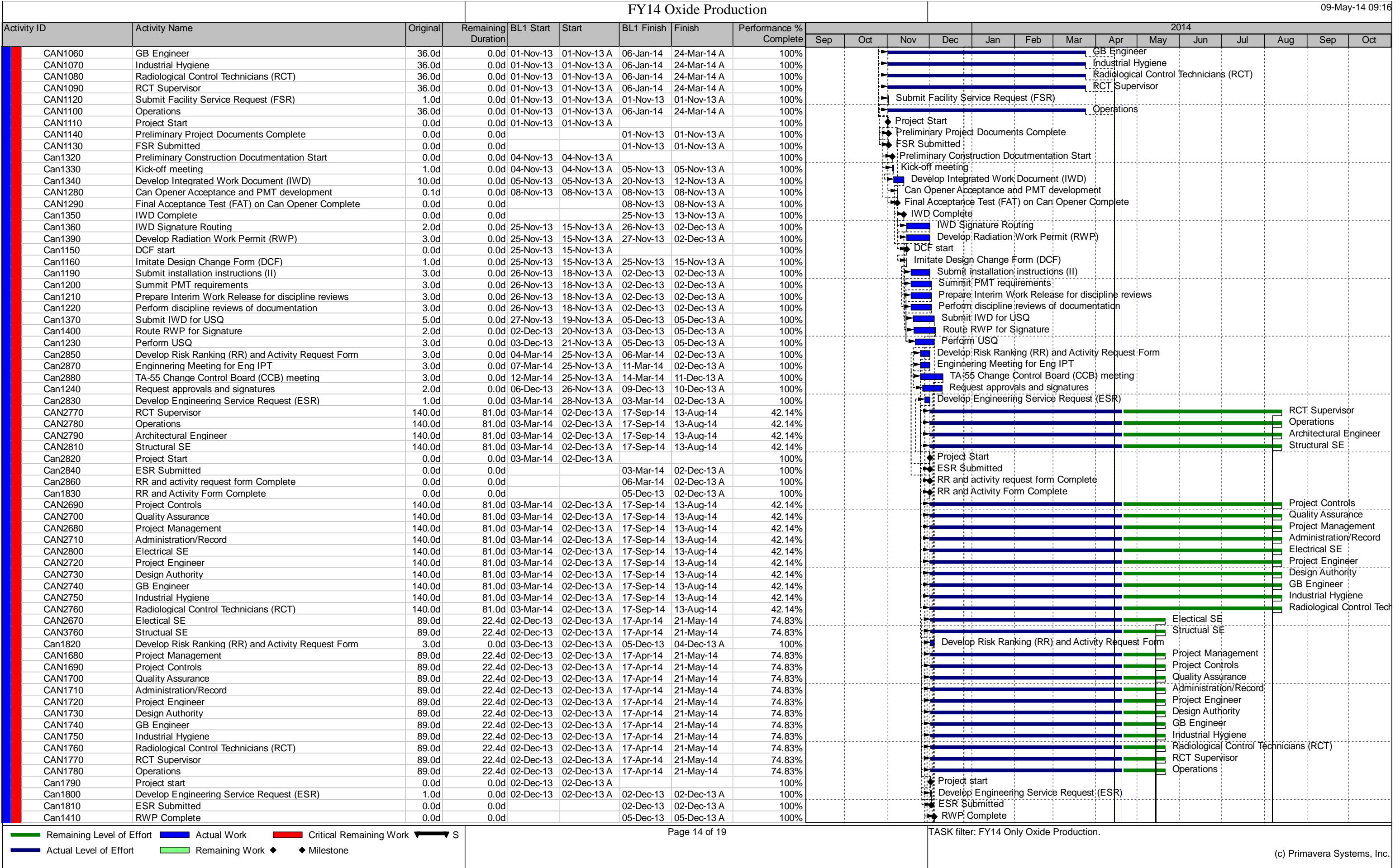
- Row 1: A green square followed by "Remaining Level of Effort"; a blue square followed by "Actual Work"; a red square followed by "Critical Remaining Work" and a downward-pointing triangle symbol.
- Row 2: A dark blue square followed by "Actual Level of Effort"; a light green square followed by "Remaining Work" and a diamond symbol; a black diamond symbol followed by "Milestone".

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TASK filter: FY14 Only Oxide Production.

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FY14 Oxide Production



Remaining Level of Effort Actual Work Critical Remaining Work S
Actual Level of Effort Remaining Work ◆ ◆ Milestone

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TASK filter: FY14 Only Oxide Production.

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Remaining Level of Effort Actual Work Critical Remaining Work
Actual Level of Effort Remaining Work ◆ Milestone

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TASK filter: FY14 Only Oxide Production.

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FY14 Oxide Production										2014												
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Can2580	Obtain work package information required for DCF Close-out	1.0d	1.0d	22-May-14	06-May-14	22-May-14	07-May-14	0%														
Can2590	Submit list of new equipment/ Removal of CM for MEL update	2.0d	2.0d	22-May-14	06-May-14	23-May-14	08-May-14	0%														
Can2600	Disposition, Approve, and Close-out Non-Conformance Reports	1.0d	1.0d	22-May-14	06-May-14	22-May-14	07-May-14	0%														
Can2610	Provide copy of FCRs to Design As-Built group	2.0d	2.0d	22-May-14	06-May-14	23-May-14	08-May-14	0%														
Can2620	Gather final Close-out documents & route for signature	5.0d	5.0d	22-May-14	06-May-14	29-May-14	13-May-14	0%														
Can2630	Attach completed PMT to DCF database	1.0d	1.0d	22-May-14	06-May-14	22-May-14	07-May-14	0%														
Can3280	Equipment procurement complete	0.0d	0.0d			10-Jun-14	06-May-14	0%														
Can3000	Perform safety reviews	2.0d	2.0d	11-Jun-14	07-May-14	12-Jun-14	08-May-14	0%														
Can3290	Outer Can Welder Received	0.0d	0.0d	11-Jun-14	07-May-14			0%														
Can3300	Perform cold acceptance test	20.0d	20.0d	11-Jun-14	07-May-14	09-Jul-14	04-Jun-14	0%														
Can2640	Send DCF to CM for Close-out	5.0d	5.0d	23-May-14	07-May-14	30-May-14	14-May-14	0%														
Can3220	Issue Record Drawings	5.0d	5.0d	12-Jun-14	08-May-14	18-Jun-14	14-May-14	0%														
Can3010	Request approvals and signatures	2.0d	2.0d	13-Jun-14	09-May-14	16-Jun-14	12-May-14	0%														
Can2210	Record Drawings Complete	5.0d	5.0d	03-Mar-14	12-May-14	07-Mar-14	16-May-14	0%														
Can3020	DCF Initiation complete	0.0d	0.0d			16-Jun-14	12-May-14	0%														
Can3350	Labor - CM and Crafts	51.0d	51.0d	17-Jun-14	13-May-14	27-Aug-14	24-Jul-14	0%														
Can3360	Materials Expense	51.0d	51.0d	17-Jun-14	13-May-14	27-Aug-14	24-Jul-14	0%														
Can3370	Construction start	0.0d	0.0d	17-Jun-14	13-May-14			0%														
Can3380	Construction kick-off meeting	1.0d	1.0d	17-Jun-14	13-May-14	17-Jun-14	13-May-14	0%														
Can3390	Develop Integrated Work Document (IWD)	10.0d	10.0d	17-Jun-14	13-May-14	30-Jun-14	27-May-14	0%														
Can2650	Send workflow for section 11.0, DCF Close-out	5.0d	5.0d	02-Jun-14	14-May-14	06-Jun-14	21-May-14	0%														
Can3230	LANL Record Drawing Review	5.0d	5.0d	19-Jun-14	15-May-14	25-Jun-14	21-May-14	0%														
Can2660	DCF Close-out complete	0.0d	0.0d			06-Jun-14	21-May-14	0%														
Can3240	Record Drawings Complete	5.0d	5.0d	26-Jun-14	22-May-14	02-Jul-14	29-May-14	0%														
Can3400	IWD Complete	0.0d	0.0d			30-Jun-14	27-May-14	0%														
Can3410	IWD Signature Routing	2.0d	2.0d	01-Jul-14	28-May-14	02-Jul-14	29-May-14	0%														
Can3420	Submit IWD for USQ	5.0d	5.0d	03-Jul-14	30-May-14	10-Jul-14	05-Jun-14	0%														
Can3310	Install Outer Can Welder (Planning Package) PMT development	1.0d	1.0d	10-Jul-14	05-Jun-14	10-Jul-14	05-Jun-14	0%														
Can3430	IWD USQ Complete	0.0d	0.0d			10-Jul-14	05-Jun-14	0%														
Can3320	Hot Acceptance Test (Planning Package) PMT development	5.0d	5.0d	10-Jul-14	06-Jun-14	17-Jul-14	12-Jun-14	0%														
Can3440	RWP Complete	3.0d	3.0d	11-Jul-14	06-Jun-14	15-Jul-14	10-Jun-14	0%														
Can3450	Route RWP for Signature	2.0d	2.0d	16-Jul-14	11-Jun-14	17-Jul-14	12-Jun-14	0%														
Can3460	RWP Complete	0.0d	0.0d			17-Jul-14	12-Jun-14	0%														
Can3330	Outer Can Acceptance Test - PMT development	5.0d	5.0d	17-Jul-14	13-Jun-14	24-Jul-14	19-Jun-14	0%														
Can3470	Field Construction Start	0.0d	0.0d	18-Jul-14	13-Jun-14			0%														
Can3480	LO/TO Electrical Services	1.0d	1.0d	18-Jul-14	13-Jun-14	18-Jul-14	13-Jun-14	0%														
Can3490	LO/TO Mechanical piping services	1.0d	1.0d	21-Jul-14	16-Jun-14	21-Jul-14	16-Jun-14	0%														
Can3500	Disconnect existing welding enclosure utilities	5.0d	5.0d	22-Jul-14	17-Jun-14	28-Jul-14	23-Jun-14	0%														
Can3340	Final Acceptance Test (FAT) on Outer Can Welder Complete	0.0d	0.0d			24-Jul-14	19-Jun-14	0%														
Can3510	Remove enclosure and store in adjacent rooms	5.0d	5.0d	29-Jul-14	24-Jun-14	04-Aug-14	30-Jun-14	0%														
Can3520	Install new outer welding closure	2.0d	2.0d	05-Aug-14	01-Jul-14	06-Aug-14	02-Jul-14	0%														
Can3530	Anchor new welding enclosure	5.0d	5.0d	07-Aug-14	03-Jul-14	13-Aug-14	10-Jul-14	0%														
Can3540	Reconnect electrical and piping utilities	5.0d	5.0d	14-Aug-14	11-Jul-14	20-Aug-14	17-Jul-14	0%														
Can3550	Remove Electrical LO/TO	1.0d	1.0d	21-Aug-14	18-Jul-14	21-Aug-14	18-Jul-14	0%														
Can3560	Remove Mechanical piping LO/TO	1.0d	1.0d	22-Aug-14	21-Jul-14	22-Aug-14	21-Jul-14	0%														
Can3570	Installation Complete	0.0d	0.0d			22-Aug-14	21-Jul-14	0%														
Can3580	Develop PMT	3.0d	3.0d	25-Aug-14	22-Jul-14	27-Aug-14	24-Jul-14	0%														
Can3590	PMT Complete	0.0d	0.0d			27-Aug-14	24-Jul-14	0%														
Can3600	IWD closeout complete	0.0d	0.0d			27-Aug-14	24-Jul-14	0%														
Can3610	DCF Close-out start	0.0d	0.0d			27-Aug-14	24-Jul-14	0%														
Can3620	Update all priority drawings to reflect as-built conditions	2.0d	2.0d	28-Aug-14	25-Jul-14	29-Aug-14	28-Jul-14	0%														
Can3630	Ensure impacted documents are revised/new documents are generated	2.0d	2.0d</td																			

Remaining Level of Effort Actual Work Critical Remaining Work

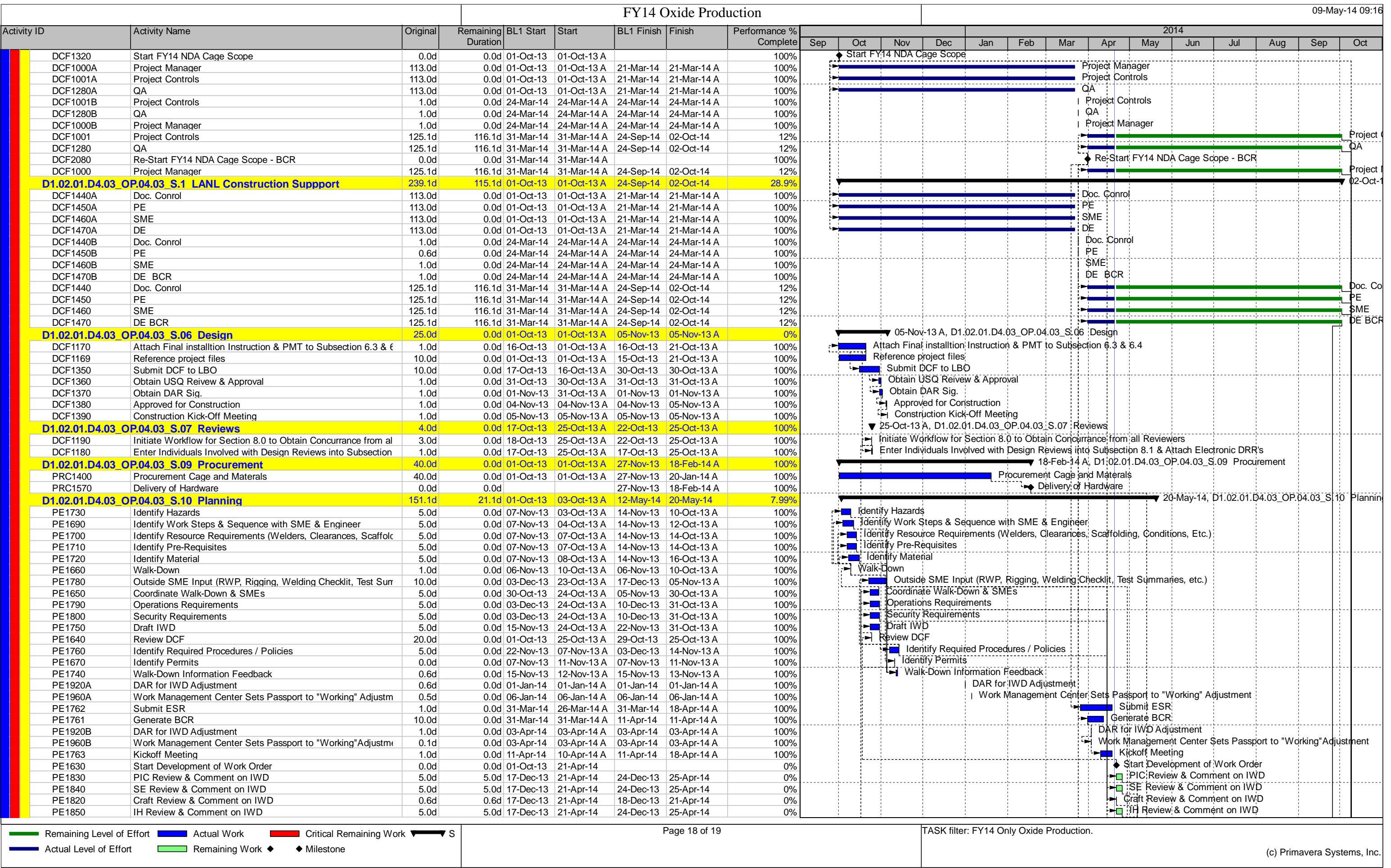
Page 17 of 19 | TASK filter: FY14 Only Oxide Production

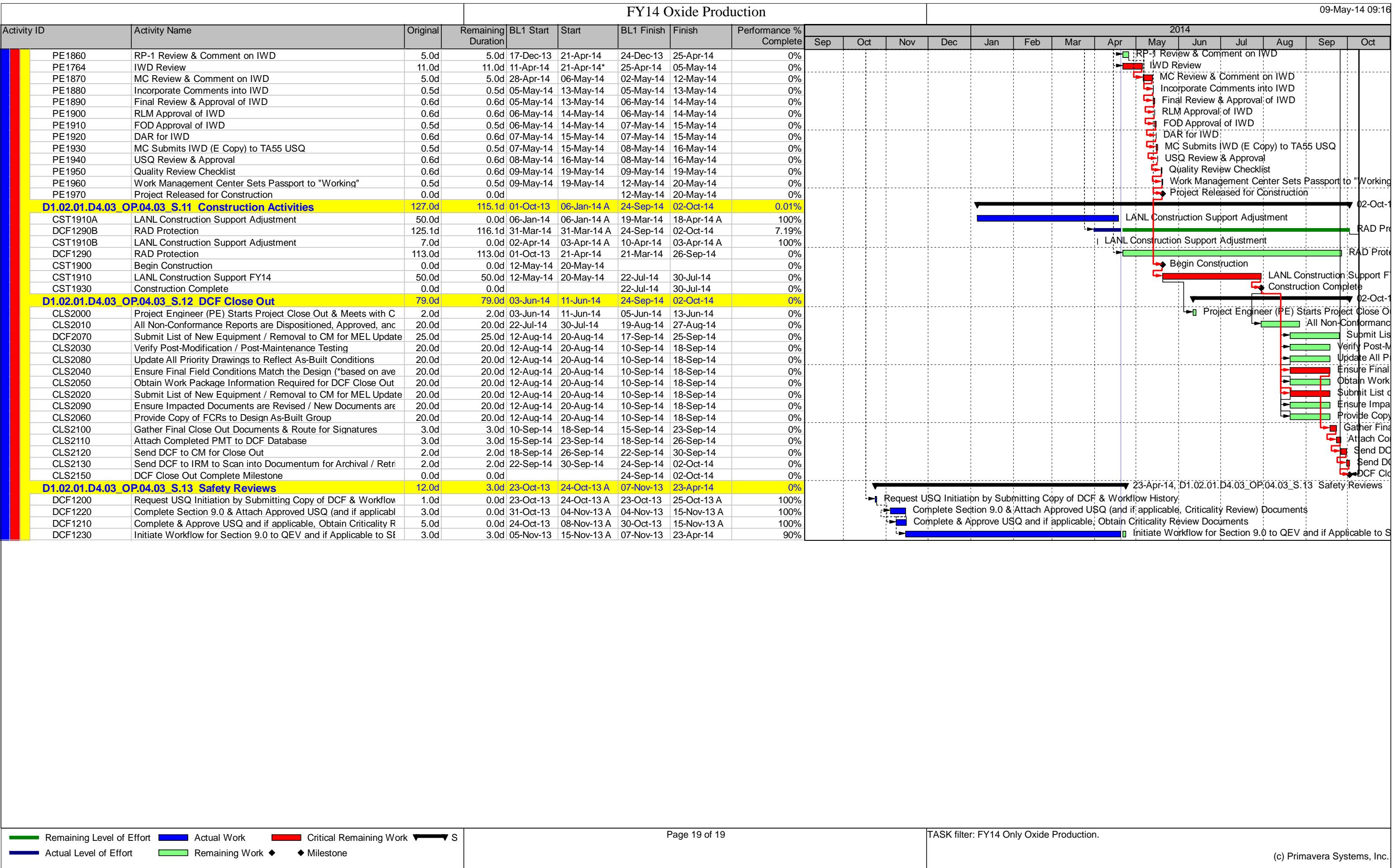
Page 17 of 19

ASK filter: FY14 Only Oxide Production.

— Actual Level of Effort ■ Remaining Work ♦ Milestone

(c) Primavera Systems, Inc.







APPENDIX E:

Spend Plan

APPENDIX E - SPEND PLAN

LANL	FY 2014 Actual Cost													FY 2014 Cumulative Cost	
	FY 2014 Total Available to Cost	Oct-13 Actuals	Nov-13 Actuals	Dec-13 Actuals	Jan-14 Actuals	Feb-14 Actuals	Mar-14 Actuals	Apr-14 Actuals	May-14	Jun-14	Jul-14	Aug-14	Sep-14		
MA-7B Pu															
STAR'S TOTAL															
Cong. Rpt Adjusted Total	50,363,850	2,014,212	1,868,753	2,660,659	3,084,914	2,882,902	3,034,550	3,028,227	0	0	0	0	0	18,574,217	
NN6001030 - ARIES	50,348,586	2,014,212	1,868,753	2,660,659	3,084,914	2,882,902	3,034,550	3,028,227	0	0	0	0	0	18,574,217	
NN6001030 - LLNL SSP Modern Foundry estimate	15,264													0	
2MT Work Packages															
Pit Disassembly	996,544	119,895	84,396	91,518	115,802	84,461	55,270	34,543						585,886	
Material Shipping and Receiving	1,399,164	14,431	13,579	72,148	114,306	111,216	136,764	109,639						572,084	
Pu Conversion	3,319,650	180,488	139,411	209,203	262,720	165,808	178,015	143,182						1,278,826	
Packaging	1,333,869	185,615	164,242	364,716	297,091	348,359	213,011	236,854						1,809,889	
Nondestructive Assay	301,763	19,413	16,864	12,219	4,796	4,896	34,518	25,388						118,093	
Operations Management	712,539	16,801	49,601	39,082	46,577	28,845	52,342	33,306						266,553	
Pu Characterization	1,116,733	107,366	82,912	211,833	69,486	62,788	97,134	72,825						704,344	
Preventive Equipment Maintenance	573,898	28,058	49,531	59,273	49,804	53,420	50,635	41,295						332,016	
Production Planning and Control	2,029,371	108,939	66,212	84,336	92,606	97,363	125,357	122,032						696,846	
2nd Mill & Blend Shielding Installation	36,382	28,050	39,832	853	1,969	(844)	88	3,711						73,659	
PF-4 Resumption	3,156,629	23,283	27,963	96,427	231,713	353,906	422,249	322,708						1,478,249	
Process Equipment Engineering Support	1,563,146	121,278	78,850	66,573	81,882	81,554	74,533	99,342						604,012	
Analytical Chemistry	1,808,474	10,686	74,379	50,514	52,136	28,642	61,451	43,639						321,447	
Process Qualification	157,486	4,985	21,009	42,881	(2,487)	29,011	35,498	28,081						158,979	
Warehousing/Procurement/Storage	427,769	31,093	21,054	24,816	28,085	28,598	30,901	30,674						195,222	
Spare Parts	1,500,000	0	0	31,487	77,646	66,953	78,315	104,894						359,295	
Program Management	2,894,773	252,412	198,041	113,010	130,500	130,497	(31,479)	129,715						922,696	
TA-55 Infrastructure	5,566,958	315,941	440,666	403,948	392,244	432,927	525,628	428,455						2,939,807	
TA-54 Waste Management	450,000	0	0	0	0	34,694	(2,882)	0						31,811	
Quality Assurance Support	3,032,417	234,375	21,450	249,354	381,633	193,625	240,919	394,780						1,716,136	
Independent Product Certification	376,082	43	9,669	20,838	30,719	33,028	29,269	24,582						148,147	
Records Management/Document Control/Training	600,904	61,332	34,831	43,106	67,222	51,379	59,331	50,529						367,730	
Alternative Studies	1,248,704	9,327	0	115,149	100,613	123,190	183,269	103,025						634,572	
Lathe Controller Upgrade Installation	1,424,147	7,910	46,706	53,590	164,725	81,629	123,943	78,751						557,254	
Simple Pit Disassembly	1,838,565	70,926	68,315	100,273	124,051	113,722	125,647	126,950						729,883	
NDA Cage	715,010	56,277	86,763	66,471	19,702	(2,596)	(37)	26,317						252,898	
MD-2 Shipping/Receiving – Preliminary Design	1,000,000	3,866	12,242	29,754	46,052	42,520	27,712	45,895						208,041	
TA-55-314 Upgrades	500,000	0	387	1,161	29,594	54,840	22,503	55,412						163,897	
Can Opener, Inner Welder, Outer Welder	1,030,469	1,423	19,849	6,125	73,726	48,471	84,646	111,703						345,943	
Contingency	9,237,140	0	0	0	0	0	0	0						0	



APPENDIX F: Commitments



APPENDIX F - COMMITMENTS REPORT

Oxide Production Program: NA-26 Commitments

Contractor	Management Area	Code	LANL Order #	Commitments	Entity	B&R CODE	Contract Commitment Amount, \$ in thousands	Expended to-date thru Apr2014	Committed Uncosted to-date thru Apr 2014	TOTAL FY14 Projected Expenditure	FY14 Projected EOY Committed Carryover	Status	Award Date/Projected Award Date	Projected Expenditure Completion
LANL-2MT	MA-7B	ICAN	74274-001-09	Design of new gripper for Packing System	COLORADO SCHOOL OF MINES-P1792609	NN6001030	634	441	193	235	0	Awarded	Aug-11	Q4/2014
LANL-2MT	MA-7B	ICAN	219406 189577 321934	Radiography and system Test Containers	TEAM INDUSTRIAL Dynamic Flowform	NN6001030	35	20	15	20	0	Awarded	Dec-12	Q3/2014
LANL-2MT	MA-7B	OSNM	231064	Operations support for 5-day campaign shipment of classified TRU waste to the WIPP as described on page 23 of the Level 3 RA&MSP	NUCLEAR WASTE PARTNERSHIP LLC	NN6001030	53	28	25	53	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	ODMO	227571	SRNS Tech Review of DMO-3 Furnace	SRNS	NN6001030	40	24	16	16	0	Awarded	Feb-13	Q3/2014
LANL-2MT	MA-7B	RISK-2000	264880	Engineering services for the Robotic Lathe	B6 SIGMA INC-P4811400	NN6001030	180	96	84	180	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	MD2D	57130	Direct Labor	Merrick	NN6001030	99	49	50	99	0	Awarded	Dec-13	Q4/2014
LANL-SSP	MA-7B	PPPM	220705	Engineering Planning Support for ARIES Oxide Producton Program. Subcontractor shall furnish qualified personnel, equipment, materials and facilities to perform as detailed in the Exhibit D.	STRATEGIC MANAGEMENT SOLUTIONS	NN6001030	108	58	50	0	0	Awarded	Dec-12	Q4/2014



APPENDIX G:

Trend Register

APPENDIX G - TREND REGISTER

Project Name: FY 14 Oxide Production



ORIGINAL Approved Project LCB (or) FY Baseline				\$43,651,431	\$43,651,431		
Total Resolved Trends (LCB or FY)				-\$156,305	-\$86,305		
Current LCB (or) FY Budget				\$43,495,126	\$43,565,126		
Unresolved Trends				\$285,000	\$285,000		
Estimate At Completion (EAC) + Unresolved Trends =				\$43,850,126			
Origin. Date	Trend Number	Trend Cat / Type	Description of TREND	Budget			
				Baseline	Forecast (EAC)	Status	Completion Date
11/01/13	OP001	EX/ISC	Can Opener, Inner Welder, Outer Welder	\$52,876	\$52,876	R	11/14/13
11/18/13	OP002	EX/ISC	Storage Glovebox Agreement	(\$206,163)	(\$206,163)	R	12/16/13
12/15/13	OP003	EX/NS	PF-4 Resumption - Criticality Safety Support		\$70,000	R	12/17/13
12/15/13	OP004	EX/ISC	Harry Majors - Packaging Support	\$349,907	\$349,907	R	12/16/13
12/15/13	OP005	EX/ISC	Removal of NPI-1 from Material Shipping and Receiving	(\$149,864)	(\$149,864)	R	02/05/14
12/15/13	OP006	EX/ISC	Increase Packaging Allocation and Budget to Cover Identified Personnel to 100% for Insuring Core Capability Maintenance	\$743,184	\$743,184	R	12/16/13
12/15/13	OP007	EX/ISC	Procure, Install, and Document DMO-2 LVCCWS	\$100,000	\$100,000	U	TBD
12/15/13	OP008	EX/ISC	Reduced Forecast of Waste Shipments Due to PF-4 Pause	(\$300,000)	(\$300,000)	R	12/16/13
12/15/13	OP009	EX/ISC	Removal of NPI-7 Work Scope from Analytical Chemistry	(\$421,798)	(\$421,798)	R	12/16/13
12/15/13	OP010	EX/ISC	Delay of NDA Cage Due to Resumption Priorities	\$0	\$0	R	04/08/14
12/15/13	OP011	EX/ISC	FY14 Procurement of Inner & Outer Can Welders and Leak Detector	\$301,902	\$301,902	R	12/16/13
12/15/13	OP012	EX/ISC	Module Specific Engineering Support for Packaging	\$99,872	\$99,872	R	12/16/13
12/15/13	OP013	EX/ISC	Movement of Acceptance Testing Scope of Work from Canning to Packaging	(\$294,137)	(\$294,137)	R	12/16/13
12/16/13	OP014	EX/ISC	Detail Plan the Building 314 Warehouse and add Digital Upgrade	\$100,000	\$100,000	U	TBD
12/16/13	OP015	EX/ISC	LASO Review Books	(\$186,137)	(\$186,137)	R	02/06/13
12/16/13	OP016	EX/ISC	Remove Muffle Furnace Milestone	\$0	\$0	U	TBD
01/13/14	OP017	EX/ISC	Legacy Management	TBD	TBD	U	TBD
01/22/14	OP018	EX/ISC	Inner Can Power Requirements	\$124,619	\$124,619	R	02/13/14
01/22/14	OP019	EX/ISC	Detail Plan 314 Warehouse	\$67,123	\$67,123	R	12/16/13
02/10/14	OP020	EX/ISC	Decontamination Wipe Down Requirements in PF-4	\$202,364	\$202,364	R	02/14/14
02/14/14	OP021	EX/ISC	MQC Quality Improvement Plan	TBD	TBD	U	TBD
02/14/14	OP022	EX/ISC	Muffle Furnace Unknowns	\$75,000	\$75,000	U	TBD
02/14/14	OP023	EX/ISC	Resumption Activities will Require a Change to the Sample Dates	TBD	TBD	U	TBD
02/14/14	OP024	EX/ISC	Process Improvements	\$147,882	\$147,882	R	TBD
03/12/14	OP025	EX/ISC	SAVY-4000s Containers	\$10,000	\$10,000	U	TBD
03/24/14	OP025	EX/ISC	LASO Review Books - Correction	\$186,137	\$186,137	R	03/17/14
04/01/14	OP026	EX/ISC	Revised Plan for Muffle Furnace	(\$642,028)	(\$642,028)	R	04/08/14
04/01/14	OP027	EX/ISC	Revised Plan for Process Qualification	(\$30,403)	(\$30,403)	R	04/08/14
04/09/14	OP028	EX/ISC	MD-2 Preliminary Design	(\$201,641)	(\$201,641)	R	04/10/14
04/24/14							
04/30/14							



APPENDIX H: Milestone Report



APPENDIX H - MILESTONE REPORT

Milestone Report

FY14 Oxide Production Program

Printed on 08-May-14 09:23

Scheduled as of 20-Apr-14 08:00

Activity ID	Activity Name	Finish	Variance - BL1 Finish Date	FY2014												FY2015	
				O	N	D	JAN	FY14	F	M	A	M	J	J	A	S	O
D1.02.01.D4.03_OP_S	Oxide Production Pro	06-Jan-15	-60.5d														
Oxide34000	Resolve Criticality Safety Concerns with DMO-3 Oxi	27-Feb-14	21.0d														
Oxide34010	Complete Design of Simple Pit Disassembly Equipr	03-Apr-14 A	95.0d														
Oxide34030	Complete the Installation of the Packaging Line Inn	29-Aug-14*	0.0d														
Oxide34040	Complete 3 Ready-to-Ship Submittals	05-Jan-15*	-69.5d														
Oxide34110	50 kg Certified Oxide Accepted by MOX Services	06-Jan-15*	-60.5d														